



## POWERFUL SOFTWARE PACKAGES

### Various Packages Make it Easy to Choose the Right Software Package for Your Applications

Optimization software for HOLZ-HER beam saws makes cutting plans optimization child's play! Intuitive programming and completion of your cutting plans with clear user guidance and extremely simple operation. Regardless of whether you create parts lists manually or import them from your ERP system as CSV files, the result is always an optimized cutting plan taking maximum material utilization and minimum cutting time into consideration.

Ideally optimization of your cutting plans using the HOLZ-HER software packages saves you cash money. Select the perfect package for you and your applications.

- **Block Part Optimization**  
 Block part optimization allows you to create front and veneer surfaces with minimum effort. The drag-and-drop feature can be used to join single parts to meet your specific requirements and take them into consideration while cutting.
- **Stress Relief Cuts**  
 The number of stress relief cuts can be defined freely to eliminate tension in the panel material.
- **Remnant Storage Management**  
 Panel material can be managed manually or automatically in the remnant storage management program using the chaotic or sorted method.

LINEA 6015	
Cutting Length	3100 mm
Cutting Width	3100 mm
Saw Blade Protrusion	68 mm
Main Sawing Unit	7.5 kW
	Saw blade dia. 300 mm
	11 kW
Scoring Unit	2.2 kW
	Saw blade dia. 180 mm
Grooving Unit	Height adjustment (manual)
	Position and grooving width adjustment (automatic)
Sawing Carriage Feed: Forward   Backward	1–60 m/min   70 m/min
Rip Fence: Positioning Speed   Return Speed	25 m/min   60 m/min
Workpiece Clamps	5 each
	7 each
	7 each floating
Angle Presser	SinglePress, controlled (1 roller)
Machine and Support Table	With nozzles
Trimming Stops	Pneumatically controlled
Monitor 16:9	Multitouch 21.5"
Control	CutControl 2
Optimization	EasyPlan
	Automation Pro
Labeling System	Label printer incl. software

Standard
  Optional
 x Not possible



The technical data specified are intended for reference only. HOLZ-HER machines are subject to constant development and are therefore subject to change without prior notice. The illustrations are not binding. Some of the machines shown also contain special equipment not included as a standard feature. For clarity, some of the machines are shown without protective hood.  
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**LINEA 6015**  
Compact Cutting Solution



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## Perfectly Designed for Craftsmen.

### LINEA 6015

#### From Craftsmen for Craftsmen

The HOLZ-HER LINEA 6015 beam saw sets new standards in the economy class. Most powerful saw motor in its class, rapid setup times for prescoring saw and gentle, scratch-free panel handling.

#### Intelligent support for every cut ...

- ... with electronically controlled saw carriage for extremely short cycle times and maximum productivity. Also ideal as cut-out device for exact fitting grooves or window cutouts.
- ... with optimized material and remnant management at the machine as well as in the office.
- ... with 3D real-time simulation while cutting and display of the stacking sequence for finished workpieces.



#### Solid Air Cushion Tables

The machine and support tables with air nozzles provide a cushion of air in front and back of the cutting line for easy, gentle handling on the support tables.



#### Linear Guides

The integrated linear guide concept ensures extremely precision cuts with all attachments running absolutely smoothly. To facilitate your decision, we are pleased to provide a 10 year warranty on all linear guides!



#### Extreme Cutting Power

Powerful sawing unit with cutting power of up to 11.0 kW and saw blade protrusion of 68 mm ensure high speed cuts – even with stacks.

## REFINEMENTS IN DETAIL

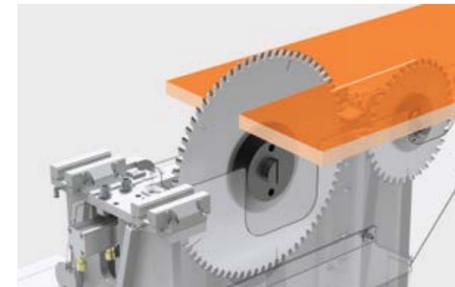
### Intelligent Cutting

With the software-controlled bi-directional cutting feature (FCM – Fast Cut Mode) you can cut grooves in the cutting direction as well as during return. This ensures the shortest possible cycle times for grooving.



### Optimized Prescoring System

Set your prescoring saw to the optimum cutting line with the machine running. Shutting off is not necessary, saving you unproductive waiting times.



### Innovative Clamp Management

The floating design of these clamps compensates irregularities in the panel stack using a linear guide: The adjustable clamping pressure is gentle on sensitive materials.



### Workpiece Identification with Easy Label

The Easy Label module opens up great new possibilities for designing labels custom tailored to your production. You can create your custom tailored label with logo, edging information, data matrix codes for CNC machining as well as with the most important workpiece information to guarantee positive workpiece recognition as well as extremely simple reproduction.



### The LINEA 6015 Gives You Back Valuable Storage Space.

The double sliding door integrated into the machine concept can be opened 1,800 mm, allowing you free access to over 6 m<sup>2</sup> of usable storage space – from left or right – your decision.



Video LINEA



#### With HOLZ-HER Quality Warranty!

10 year guarantee on all installed linear guides. Vibration-free guidance concept for optimum cutting quality. Use the advantage of optimum guidance technology.



#### ECOMODE

Intelligent energy management for HOLZ-HER edgebanders. Eligible for government subsidies!