

> **HOLZ-HER STREAMER series**
High-tech in a small space and a convincing performance spectrum! <

STREAMER 1054 CLASSIC



Compact machine
with convincing results

STREAMER 1054 POWER



Multifunction milling machines
with motorized positioning

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High-tech in a small space and a convincing performance spectrum! <

STREAMER 1057 XL CLASSIC



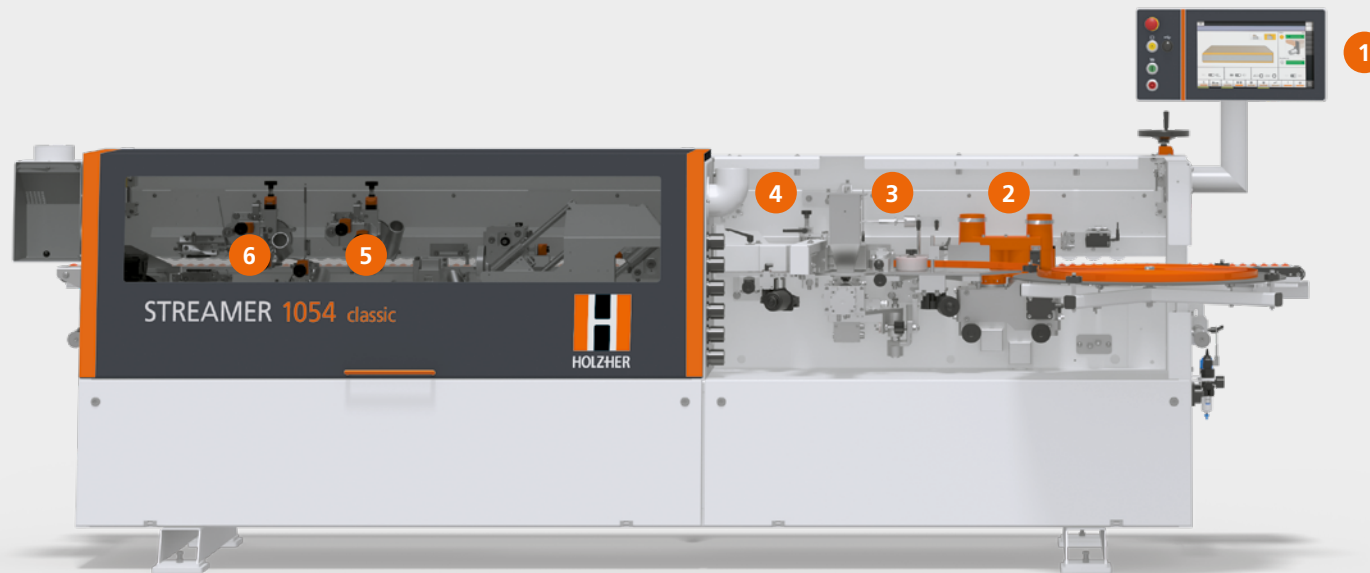
Complete machining including corner copying

STREAMER 1057 XL POWER



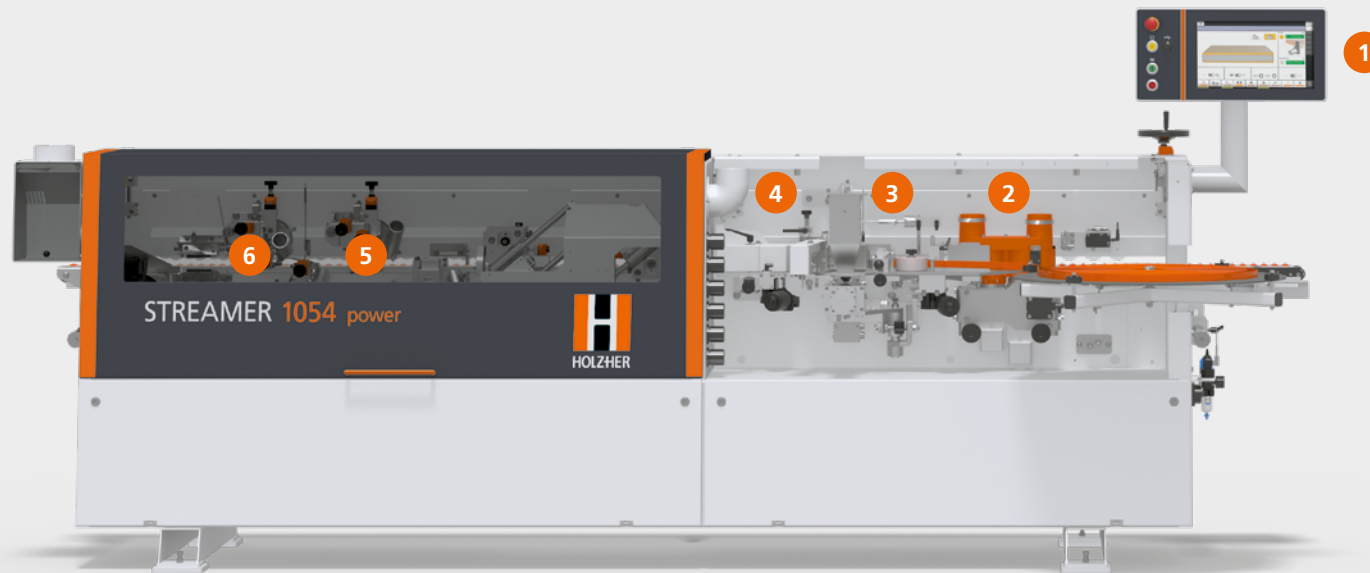
Multifunctional milling and scraper unit motorized

STREAMER 1054 CLASSIC



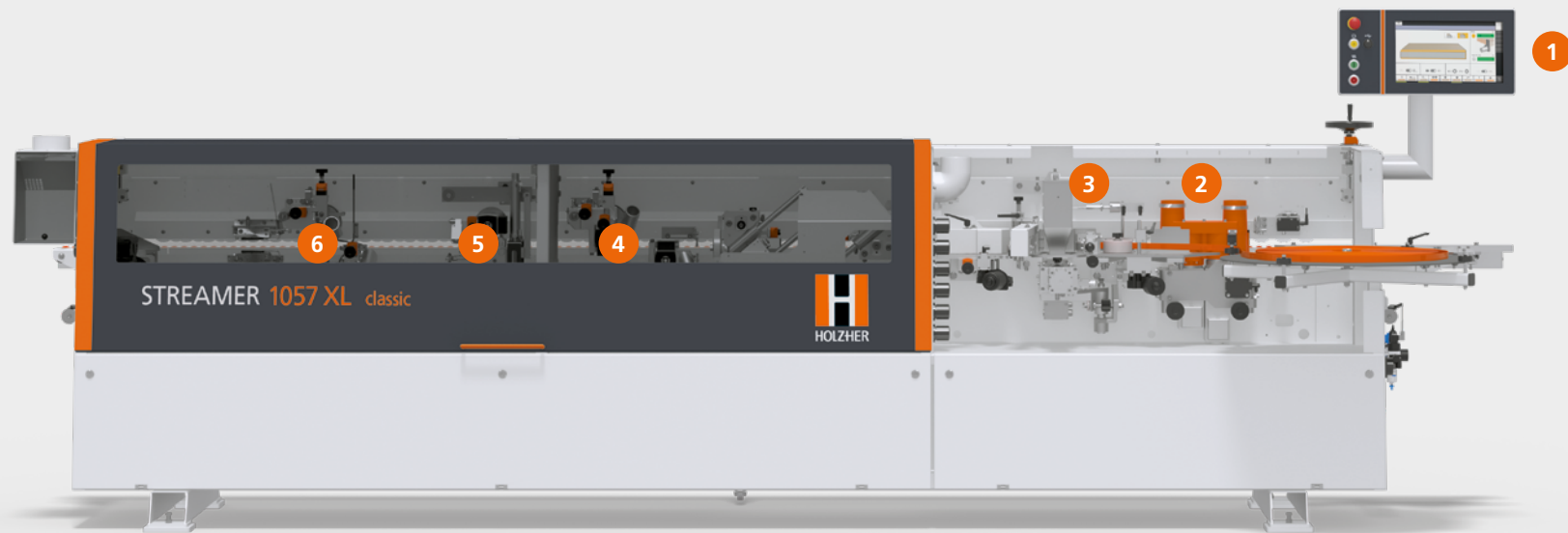
- 1 Visual-Setting mode
- 2 Air-Stream joining technology
- 3 Glu Jet-Hybrid-Technology
- 4 Pneumatic printing unit
- 5 Milling unit FR201
- 6 Radius scraper unit ZK301

STREAMER 1054 POWER



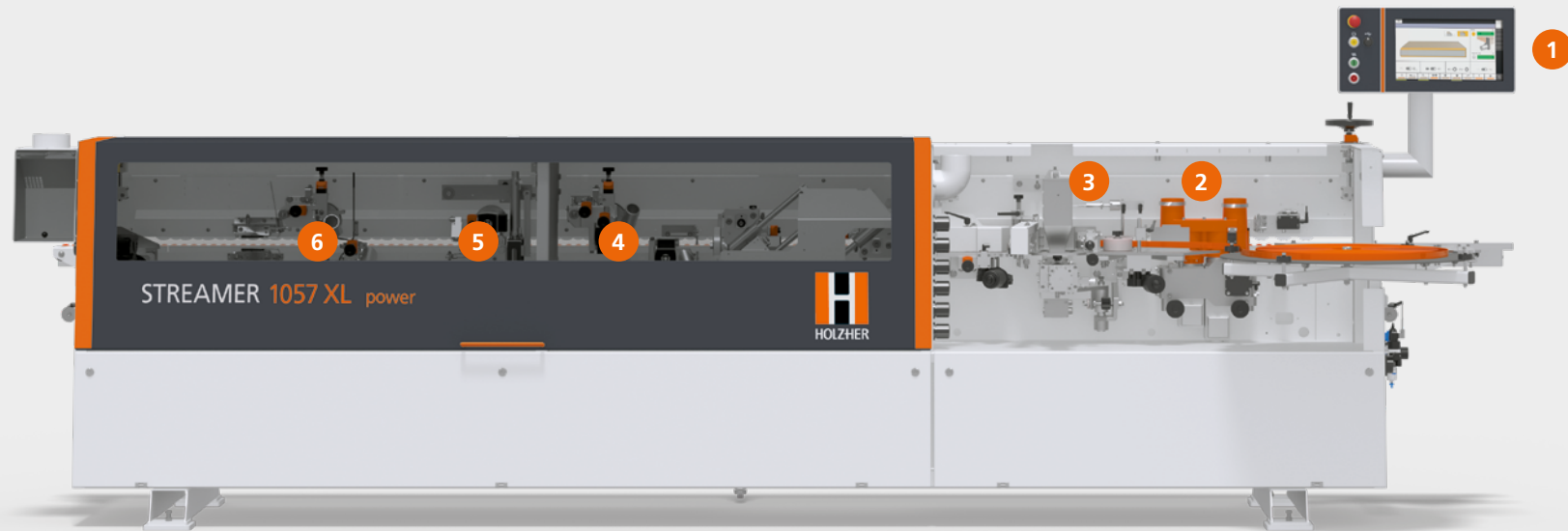
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- 6 Motorized scraper unit MOT2

STREAMER 1057 XL CLASSIC



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- 3 Glu Jet-Hybrid-Technology
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- 5 Corner rounding unit
- 6 ZK301 scraper unit

STREAMER 1057 XL POWER



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- 6 Motorized scraper unit MOT2

BASIC MACHINE

Compact and functional

The STREAMER series provides you with a compact entry into the professional HOLZ-HER edge banding machines. The highly flexible Glue application with the HOLZ-HER nozzle technology sets the standard for the modern carpenter with regard to the processing of PUR adhesives, color change and the unbeatably fast heating time of only 3 minutes.

- Edge height max.: 65 mm
- Workpiece thickness: 8 – 60 mm
- Workpiece width: min. 65 mm
- Workpiece length: min. 160 mm
- Feed rate: 10 m/min
- Maximum ease of use, precision and operational reliability
- Torsionally rigid, welded machine stands
- Modern and solid machining aggregates
- Diamond tipped milling cutter technology
- Manual pressure bridge adjustment
- Fast set-up of the machine with VISE (VIsual SETting mode)
- Particularly compact design



TECHNICAL DATA

At a glance

	STREAMER 1054 CLASSIC	
Control	Industrial PC with 15.6" touch screen	
Magazine	For roll and strip goods with single feed	Strip magazine for edge separation
Pre-milling	Material thickness up to 45 mm	Material thickness up to 60 mm
Glue application	Glu Jet with thin film technology	Granule and/or cartridge chute
		Automatic reload function
Pressure unit	3 pressure rollers, first driven, pneumatic and insert controlled	
Trimming	Twin-engine 60 mm, pneumatic swiveling	
Cutter	Multifunction, flush 8 mm / R2 mm	Pneumatic package
Form trimming	x	
Radius scraper	Mechanical incl. chip catcher box	Pneumatic package
Surface scraper	Deployment-controlled incl. blowing nozzles	With pre and post keying
Buffing	Buffing unit	
Spraying device	Lubricant horizontal	Release agent and cleaning front and rear



The technical data are guide values. We reserve all rights to changes in design and equipment, because HOLZ-HER machines are subject to continuous development. Illustrations not binding. Some of the machines shown also contain special equipment not included as a standard feature. For clarity, some of the machines are shown without protective hood.

Standard
 Optional
 x Not possible
 Free space

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Corner rounding	x	
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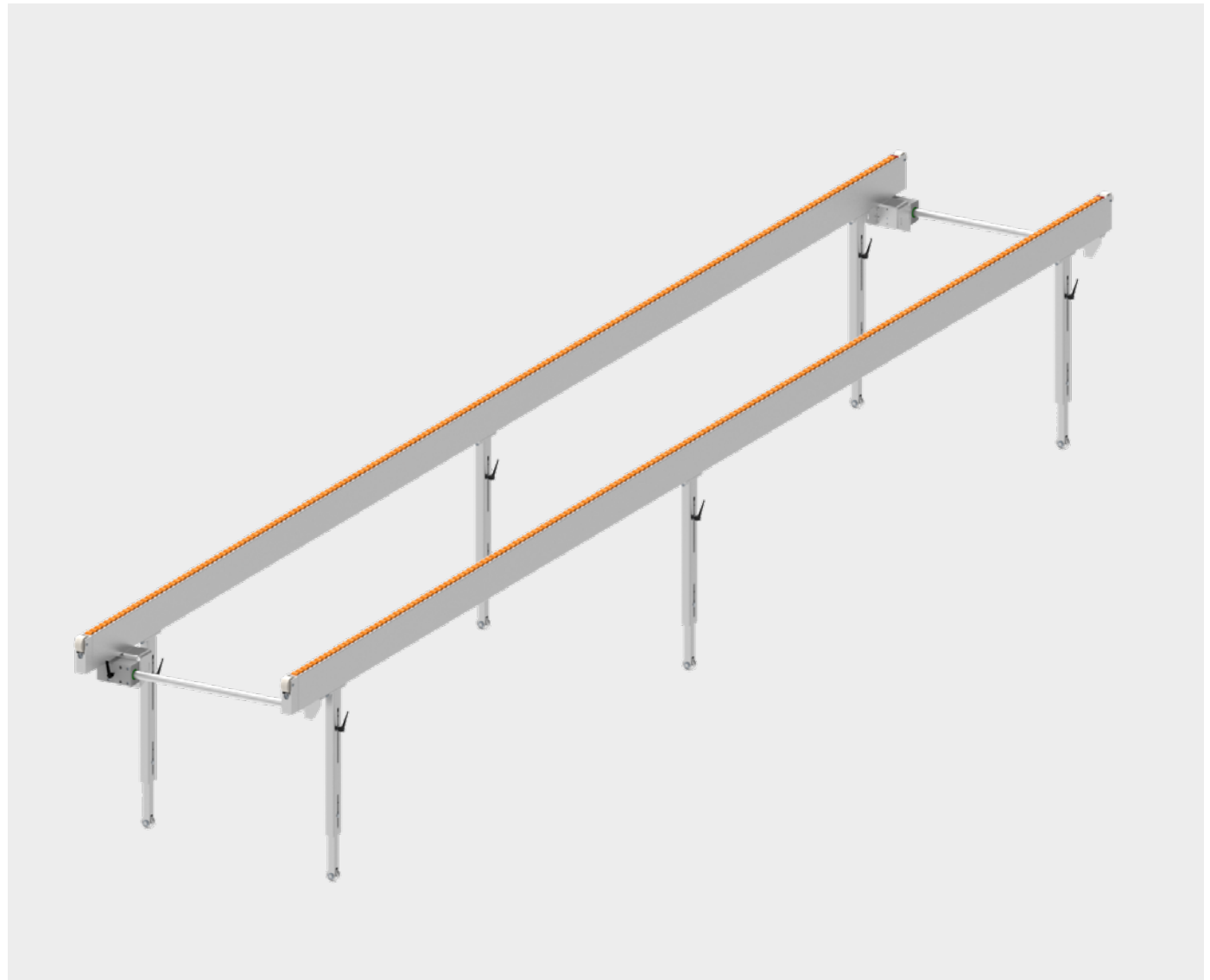
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Standard
 Optional
 x Not possible
 Free space

SECOND WORKPIECE EXTENTION

Recommended for particularly large, bulky and especially heavy workpieces, such as doors or countertops. The additional workpiece extension is parallel to the transport bridge thanks to its solid round bar guides. The workpiece extension moves effortlessly into position and locks securely for safe machining. Large rollers at the infeed and outfeed ensure safe edge-protection handling.

- Additional distance 600 mm
- Sturdy construction for high loads
- Including connection set
- Height adjustable
- Lockable
- Ideal for particularly long, heavy and large workpieces
- Gentle transit for your material

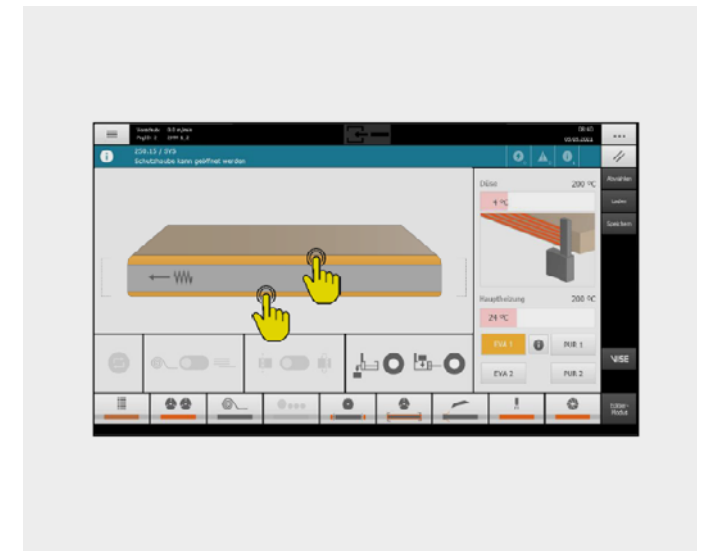


EDGE CONTROL TOUCH

Control Edge Control BC 15

The powerful touch control lets you keep an overview of your machine. With the simple graphical user interface and the practical VISE mode, your aggregates can be set with repeatable accuracy.

- 15.6" touch control panel
- Graphical setting aid VISE (VIsual-SEtting mode)
- Powerful control with the simplest graphical operation
- Rotatable and tiltable control panel at eye level
- Quick adjustment between PUR and EVA
- Networkable
- Operator access with password protection

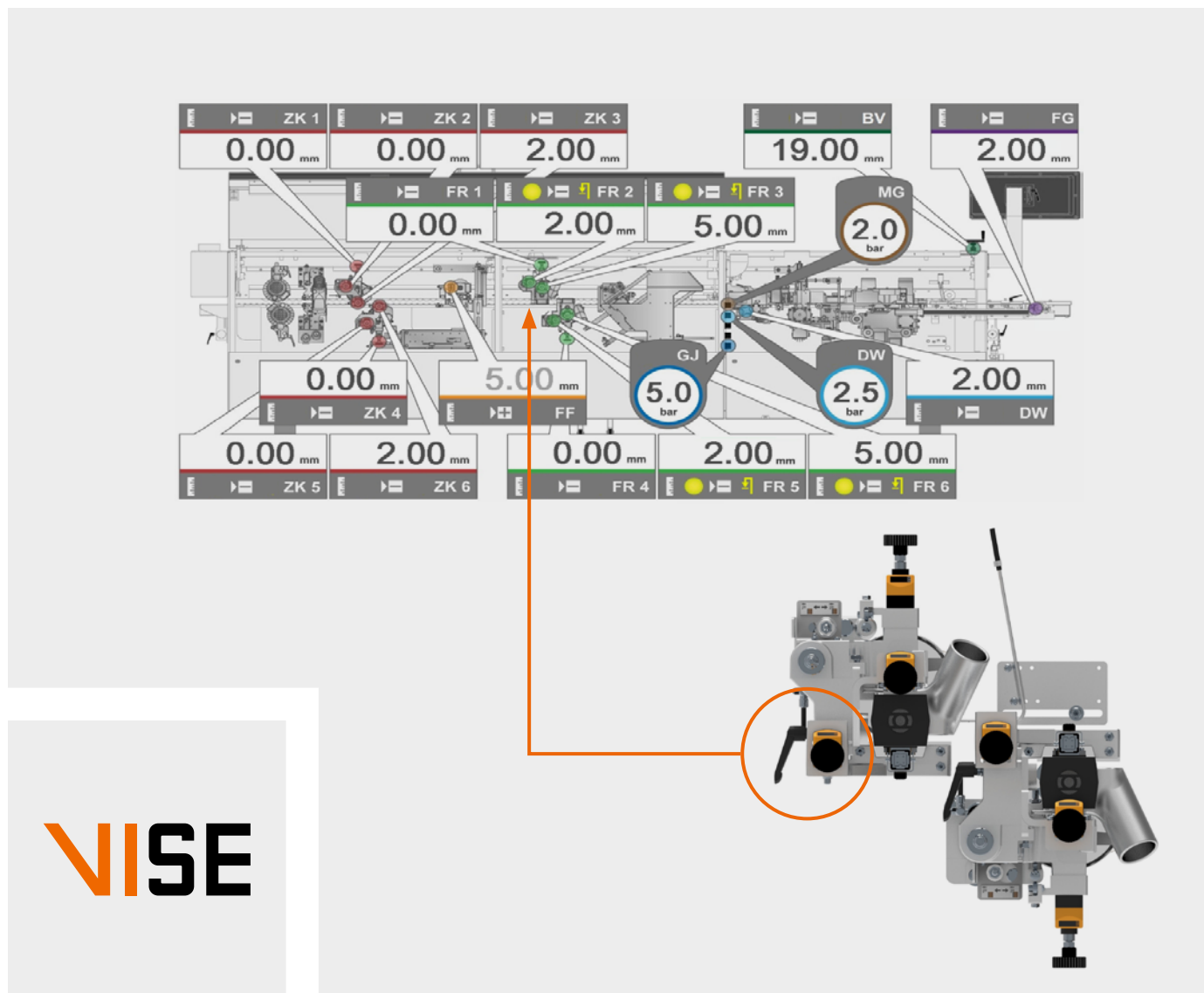


VISE

Visual-SEtting mode

VISE provides as a digital logbook all setting values for the digital counters and pressure gauges to set up the machine quickly and safely.

- The display is interactive via the touch control panel
- Clear setting aid of the entire parametrics of your machine
- At each program change, the operator is informed about the changed parameters of the SIKO position indicators
- Via the graphical assignment, the corresponding values of the aggregates can be changed easily and uncomplicatedly
- Thus, optimal results can be generated, repeatable and safe



VISE

VIACOCKPIT – HOLZ-HER MACHINE MONITORING

Full transparency for your
future workshop

Productivity shown transparently on the master
computer and also on your mobile device, moni-
tor and analyze at anytime.

The WEINIG App-Suite and viaCockpit offer you
the possibility to always keep an eye on your
production flow and material management. The
system enables the monitoring and evaluation
of order data, increases production reliability
through maintenance instructions and optimizes
production. Thanks to open interfaces, the
system is future-proof and can be seamlessly
integrated into existing IT landscapes.

The viaConnector Edge is your link between the
machine and the viaCockpit. It offers you con-
venient access to your machine data and makes
it available locally or in the cloud at a destination
that you define individually.

EXPORT

For advanced data analysis, viaConnector
Edge lets you export your collected data as
a CSV file for transfer to ERP or SQL data-
bases at the touch of a button.



viaMonitor

For monitoring and
evaluation



viaNotify

Reports possible
errors



viaOrder

Provides an over-
view of the order
progress



viaMaintain

Informs about due
maintenance



viaCondition

Optimizes machine
utilization

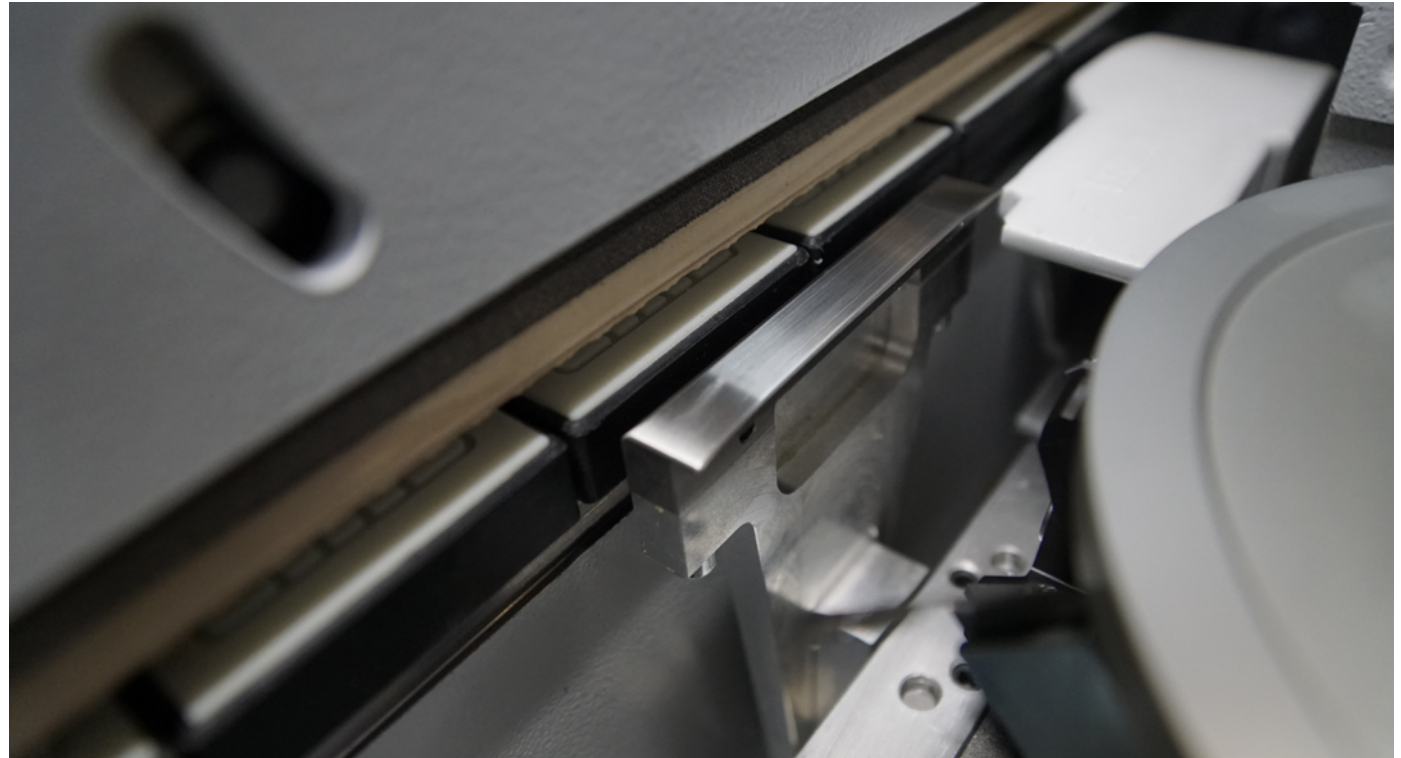
NESTING TRACER SHOES

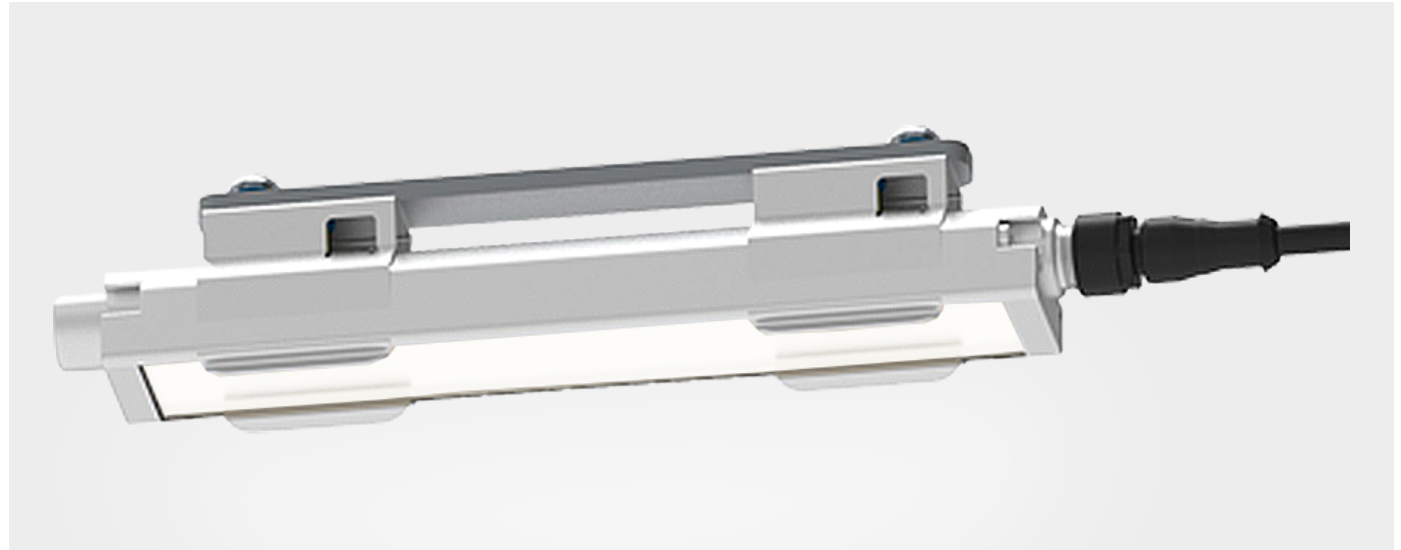
For clean and uniform tracing, of already machined workpieces after nesting or CNC machining. At the cutter unit and the radius scraper unit tracer shoes are attached to the underside in place of the tracing rollers.

- For a cutter unit and radius scraper at the underside
- Necessary for hinge holes or larger recesses (nesting process)

Optional

- Top and bottom mounted nesting tracer shoes instead of tracer rollers
- For trapezoidal and pointed workpiece contours
- Also hinge holes and larger recesses

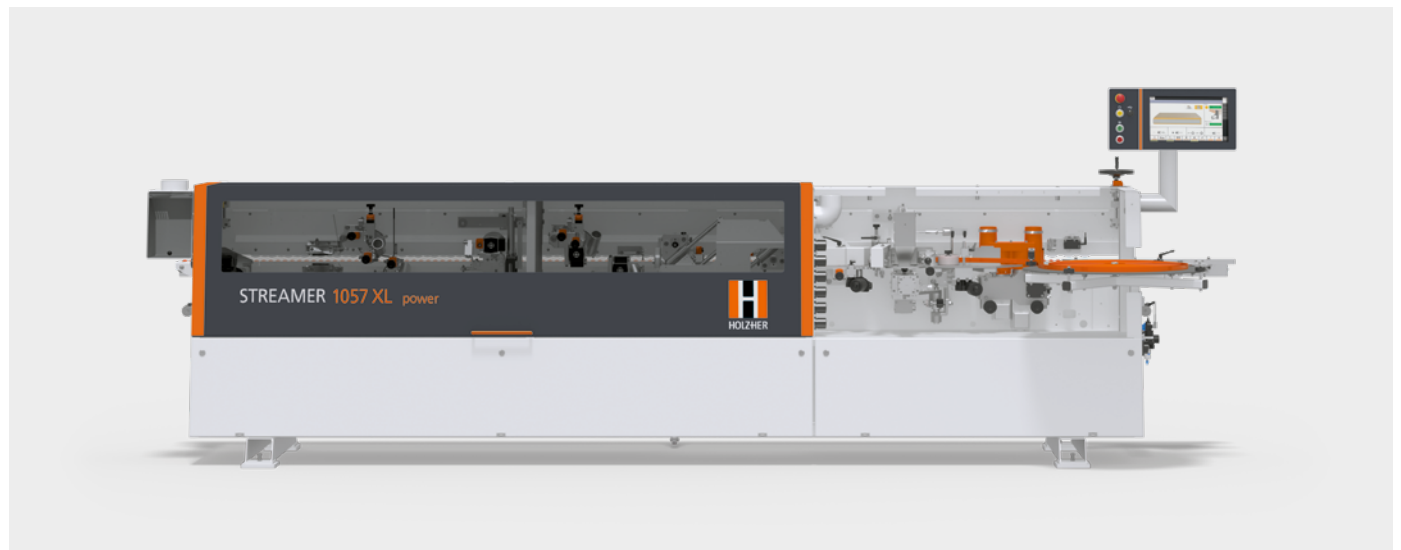




LED LIGHTS

Modern LED technology with tempered, shatterproof glass

- In the infeed and finishing areas
- Explosion proof safety glass
- Optical workpiece sequence display on the locking roller
- Machine status display (malfunction, emergency stop, etc.)



INLET RULER 790 MM

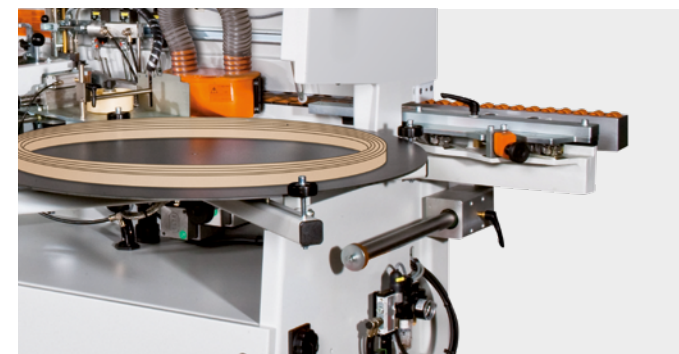
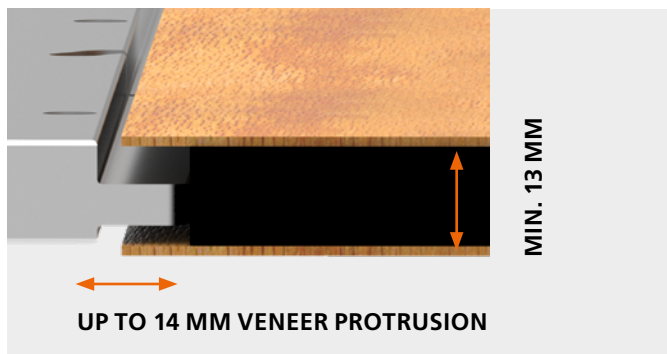
For precise infeed of your workpieces to the pre-milling unit. Easily adjustable for setting chip removal during joining. Solid stop on durable, low-maintenance linear guides.

- Standard with 790 mm length
- Solid construction on linear guides
- Precisely adjustable via Siko counter

Optional in addition
VENEER STOP

Ideal for processing covered panels with veneer or laminate. Workpieces with a decor protrusion of up to 14 mm can be easily processed thanks to the stepped edge on the infeed ruler edit.

- For guiding workpieces with protruding veneers



EXTENDED INLET RULER 1252 MM

For precise infeed of your workpieces to the pre-milling unit. Easily adjustable via precise SIKO counters. Solid stop on durable, low-maintenance linear guides.

Your upgrade options

VENEER STOP FOR THE LONG INFEEED RULER

Ideal for processing covered panels with veneer or laminate. Workpieces with a decor protrusion of up to 14 mm can be processed without any problems thanks to the stepped edge on the infeed guide.

- For guiding workpieces with protruding veneers



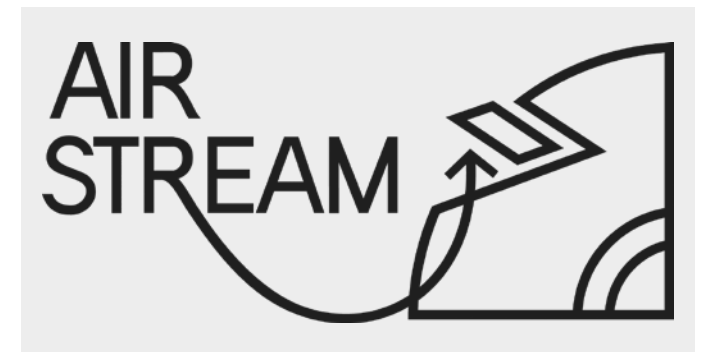
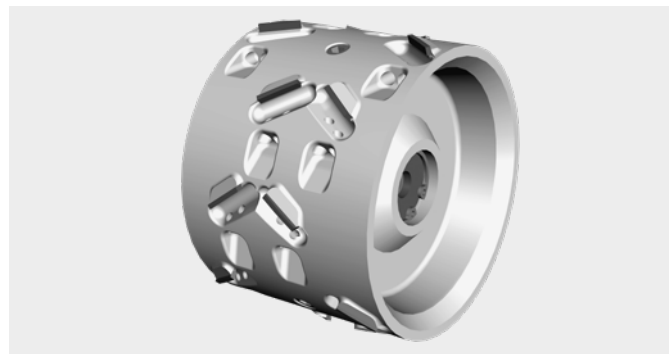
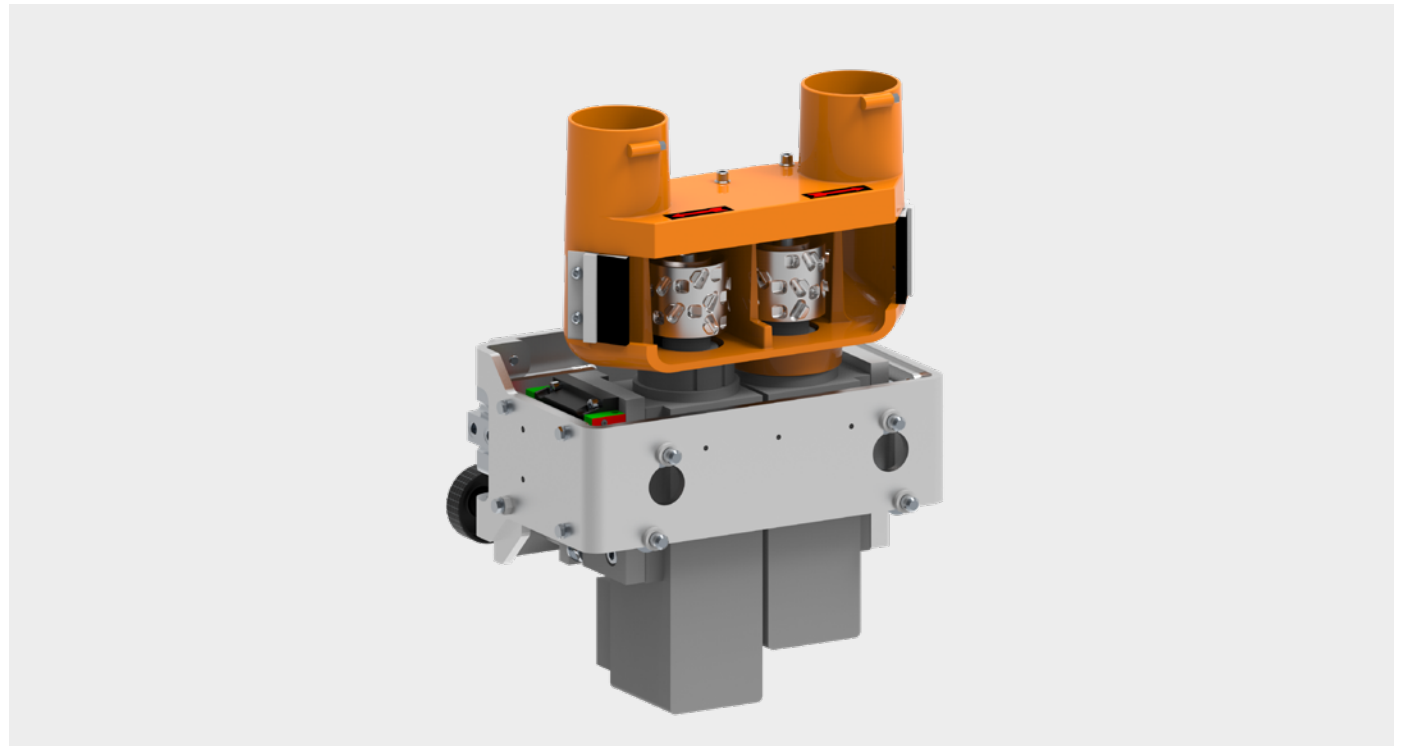
JOINING MILLING UNIT FG201

With its two diamond tools, the pre-milling unit produces a clean and tear-free joining surface and thus a perfect bonding surface.

AIRSTREAM HOLZ-HER/LEUCO PATENT

The joining cutters have patented flushing holes that effectively prevent double cutting and thus significantly increase tool life. The milling heads are height-adjustable for ideal cutting utilization. In addition, the noise level is significantly lower.

- Twin-motor pre-milling
- 1 x clockwise / 1 x counter clockwise operation
- Ø-70 mm diamond tools for material thicknesses up to 45 mm
- Optional: Ø-70 mm diamond tools for material thicknesses up to 64 mm
- Air-Stream technology – HOLZ-HER / LEUCO patent
 - Quiet operation
 - Up to 99% chip capture
 - Significantly reduced double chipping
 - Long service life and low maintenance

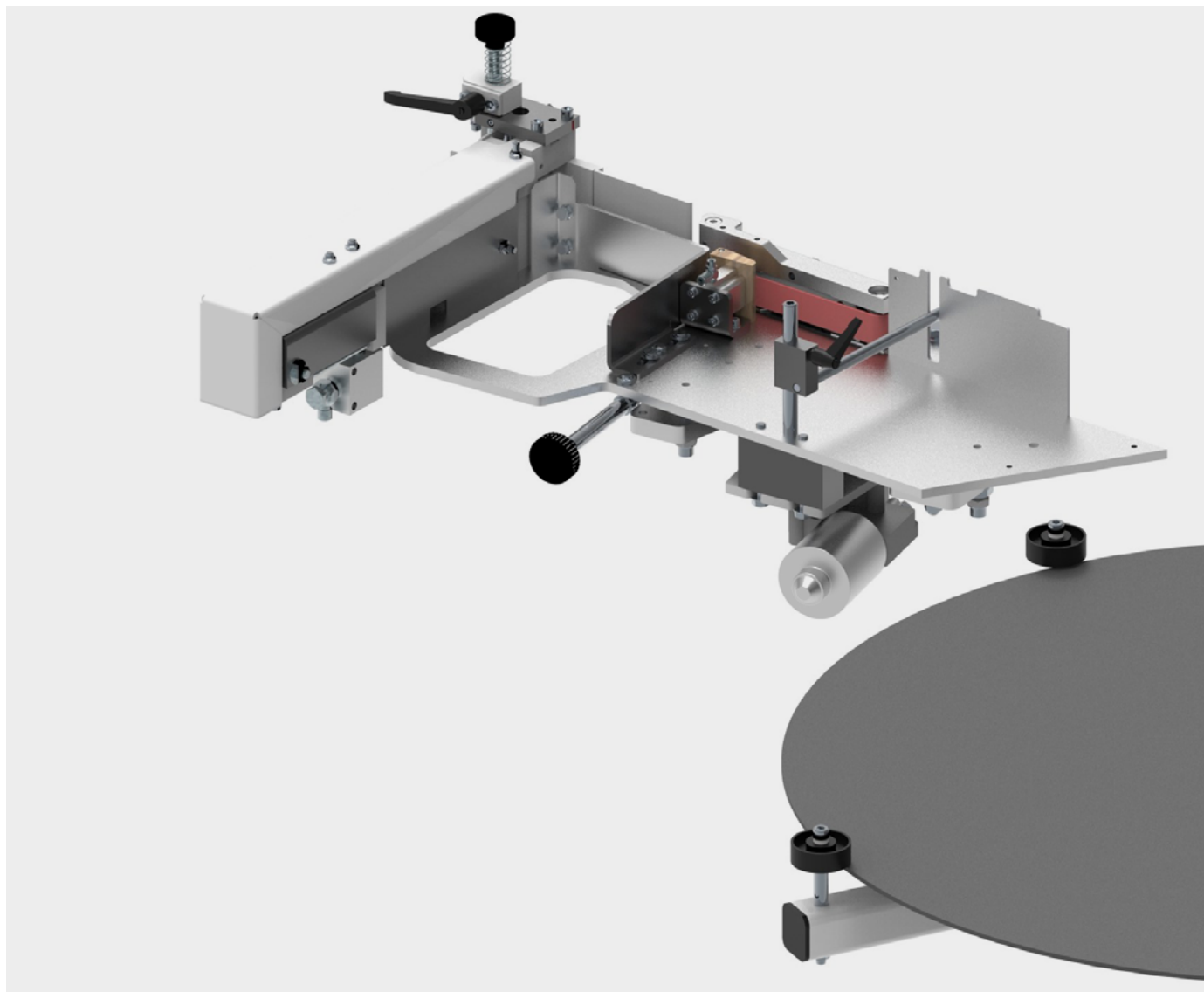


EDGE FEED MG301

Single feed

Fully automatic, user-friendly feeding of roll stock and strip stock with single infeed. Material-friendly edge transport via transport belts and automatic edge detection.

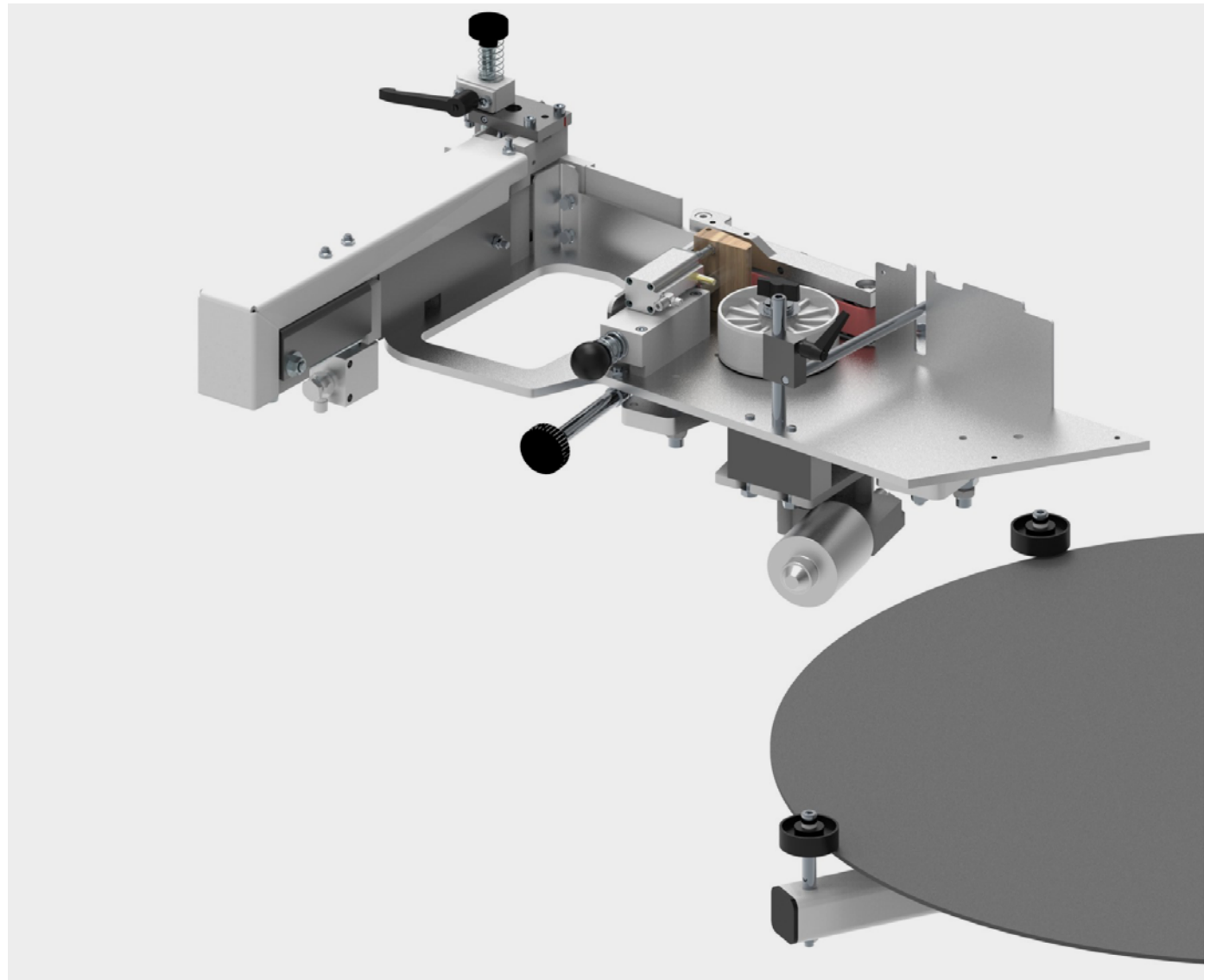
- Automatic transport of roll goods
- Automatic edge detection
- Single feed of strip material
- Incl. Support plate Ø 820 mm for all common edge rollers



EDGE FEED MG301 Magazine

With the feeding unit, edges can be fed in rolls and strips fully automatically. For practical processing of strip packs, the 40-mm preloading magazine can be used to preload and feed several solid wood bonding pails at once.

- Automatic transport of coils and strips
- Pre-loading magazine for strip products
- Automatic edge detection
- Max. loading capacity: 40 mm
- Incl. support plate Ø 820 mm for all common edge rollers



GLUE APPLICATION SYSTEM

The heart of the edgbanding machine

With the Glu Jet-Hybrid-Technology from HOLZ-HER, you can process EVA and PUR glue in one system as standard. Via the 3-fold heating system, consisting of ring heater, main heater and nozzle heater, the Glu Jet is ready for use within 3 minutes. Valuable production time is gained and energy costs are reduced as a result.

■ Zero joint with thin-film technology

With the HOLZ-HER Glu Jet system, you can process PUR glue on a standard basis; just as simply as EVA glue

■ Fast and uncomplicated changeover

From EVA to PUR and from cartridge to granule form

■ A clean machine

The sealed system prevents the glue from burning, ensuring that it maintains its original colour and does not emit any adhesive vapor

■ Remaining glue quantity indicator

The operator knows how many running meters can still be produced at all times

■ Sensor controlled automatic reloading

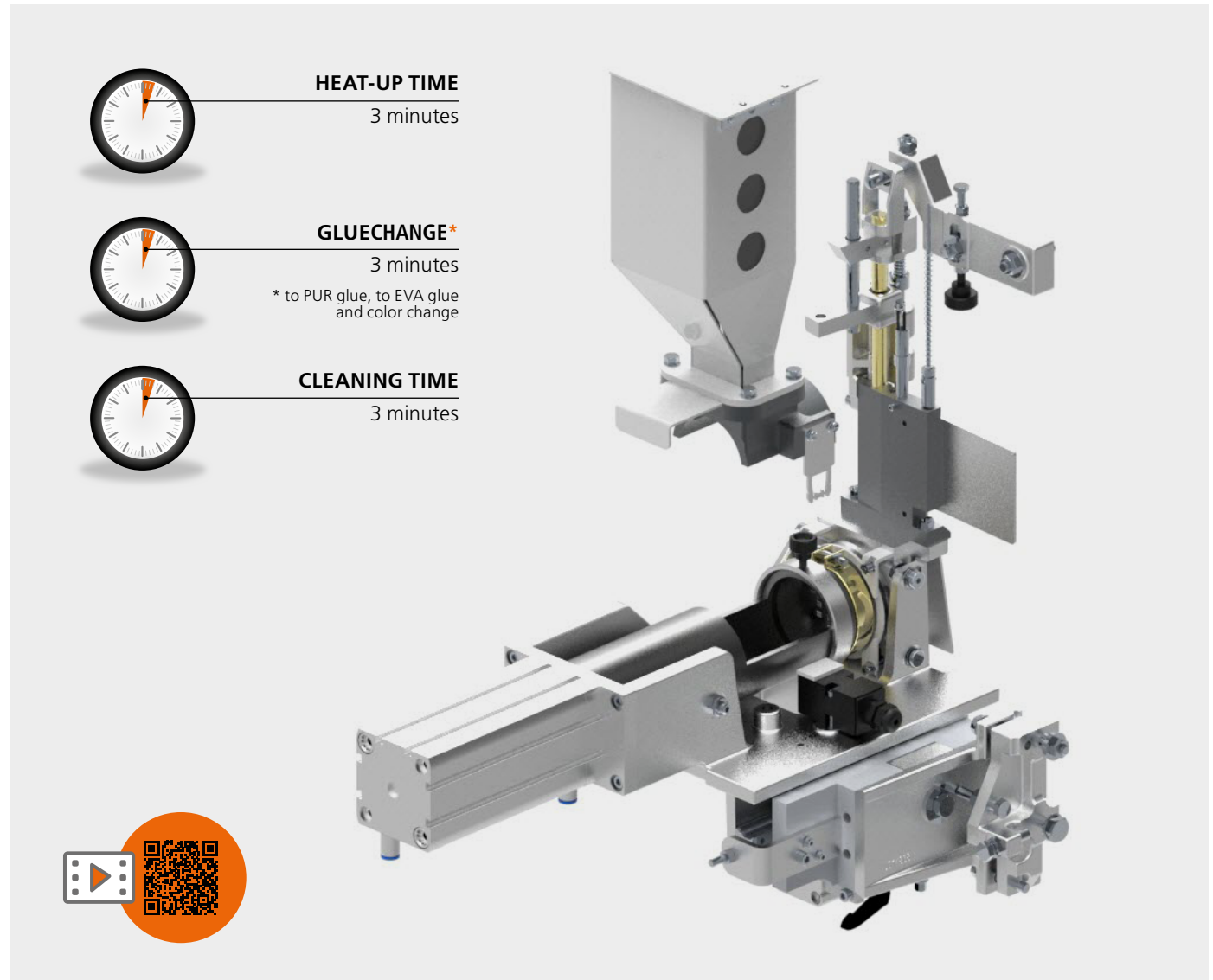
■ Just-in-time heat-up

The complete gluing unit is fully ready for use in 3 minutes

■ 100% adhesive strength

By melting the adhesive as required


■ Low maintenance system



HEAT-UP TIME
3 minutes

GLUECHANGE*
3 minutes
* to PUR glue, to EVA glue and color change

CLEANING TIME
3 minutes

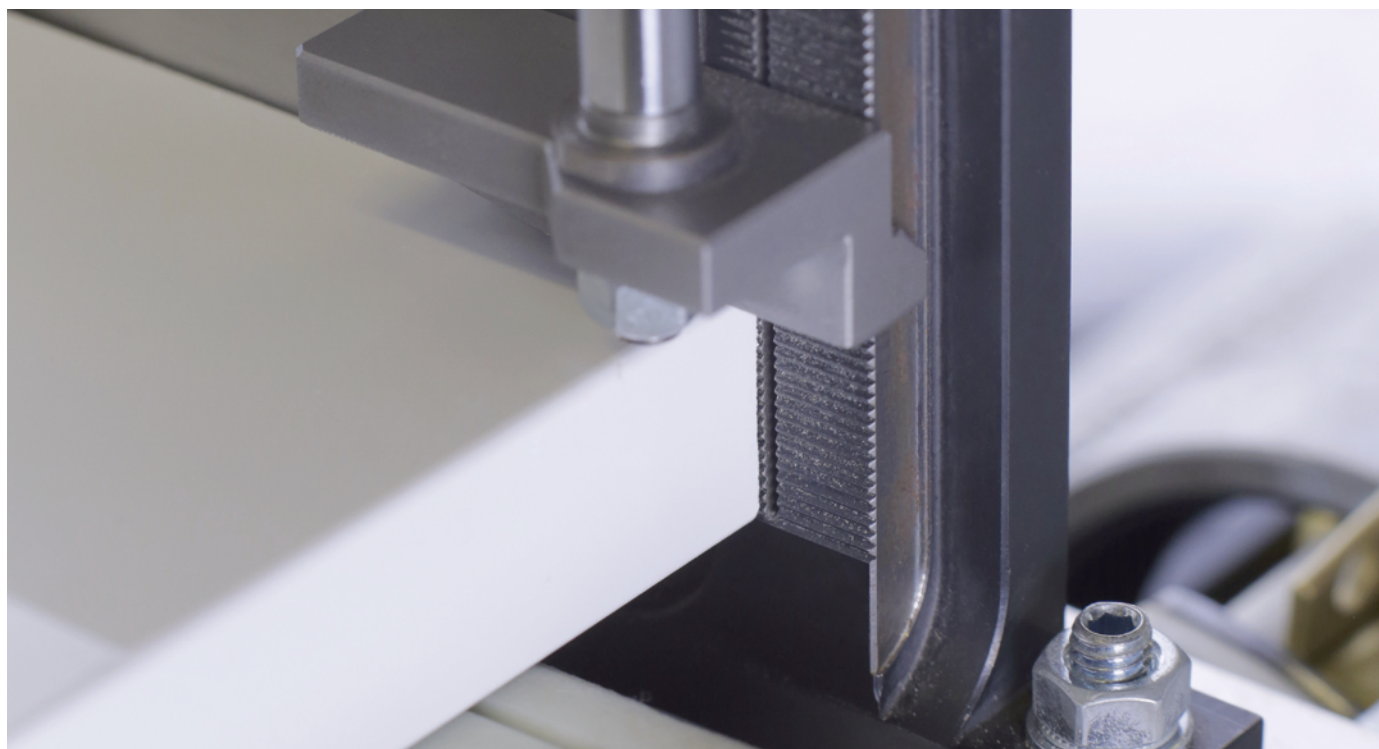


GLUE APPLICATION SYSTEM

Precision at the highest level

GluJet automatically adapts to all common panel thicknesses worldwide via the optimized nozzle segmentation. Tolerances in the panel thickness are compensated by the tracing nozzle. The sensing shoe is spring-loaded and opens the nozzle exactly to the sensed panel thickness. The GluJet thin film technology means the glue penetrates deep into the panel structure. You get a high strength joint and an invisible joint at the same time. Due to the 90° separation in 1 mm increments, the glue can spread evenly during edge pressing. For example, 19 glue lines are applied to a 19 mm panel, each forming a valley towards the outer edge of the panel. With this ingenious combination, the glue does not form above the joint.

- Zero joint with thin film technology
- Clean and clear nozzle application system in 1 mm increments, for uniform homogeneous glue application
- The amount of glue is exactly as required. This saves costs and increases quality
- Tracing nozzle for precise glue application

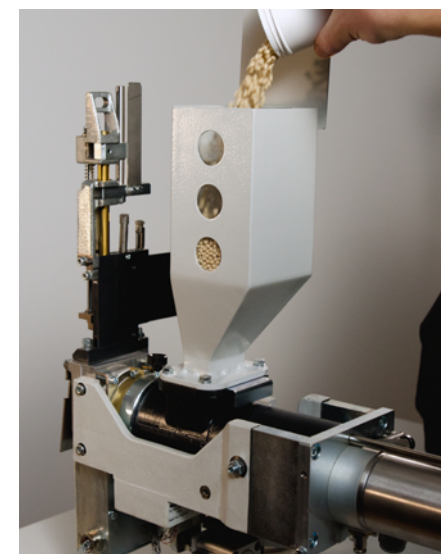


GLUE TYPES

The right type of glue for every decor

With the HOLZ-HER GluJet system, all common types of glue in cartridge as well as granule form can be easily processed in one system. Polyurethane glue gives you tremendous advantages due to its water-resistant properties, especially in the bathroom and kitchen furniture.

- **White EVA glue**
For your inexpensive bright decors
- **White PUR glue**
For your waterproof light furniture
- **Neutral EVA glue**
For your dark decors
- **Transparent PUR glue**
For your waterproof dark furniture

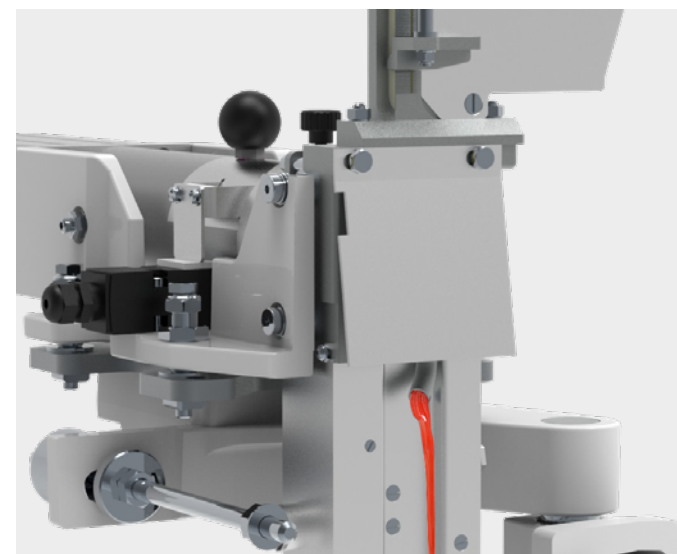


CLEANING

Simple, clean and uncomplicated

With the help of special cleaning cartridges or granules, the chemical process of the PUR is stopped by means of a neutralizer. For better identification, the cleaner is colored and can be easily distinguished from the glue. The rinsing process is performed by pressing a button on the touch display. Optionally, the entire cleaning process can be controlled with the use of iTronic, ensuring a high level of operating safety. The complete system is thoroughly and completely cleaned with the correct temperature as well as the appropriate pressure and optimized cycle. An integrated purge hole in the metering rod directs residual glue or cleaner into the collection container in a clearly visible manner and can then be conveniently disposed of. When using PUR glue, cleaning of the system is required after 48 hours. It is easy to conserve the system over periods of non use.

- In a few minutes the complete system is completely cleaned
- PUR adhesive always under control
- Guided process (with iTronic option)
- Fast and uncomplicated changeover from EVA to PUR and from cartridge to granule form



GLU JET COLLECTION CONTAINER

Catches PUR and EVA

When rinsing, larger glue residues are produced, which are collected within the container. A soft glue-repellent insert made of silicone ensures a permanently clean tub. This saves annoying and expensive cleaning work and ensures a clean machine appearance.

- Integrated in the machine
- For collecting glue residues during the rinsing process
- Capacity for four 300 gram cartridges
- A heat-resistant non-stick silicone insert ensures easy emptying of the container
- This reduces the cleaning effort enormously



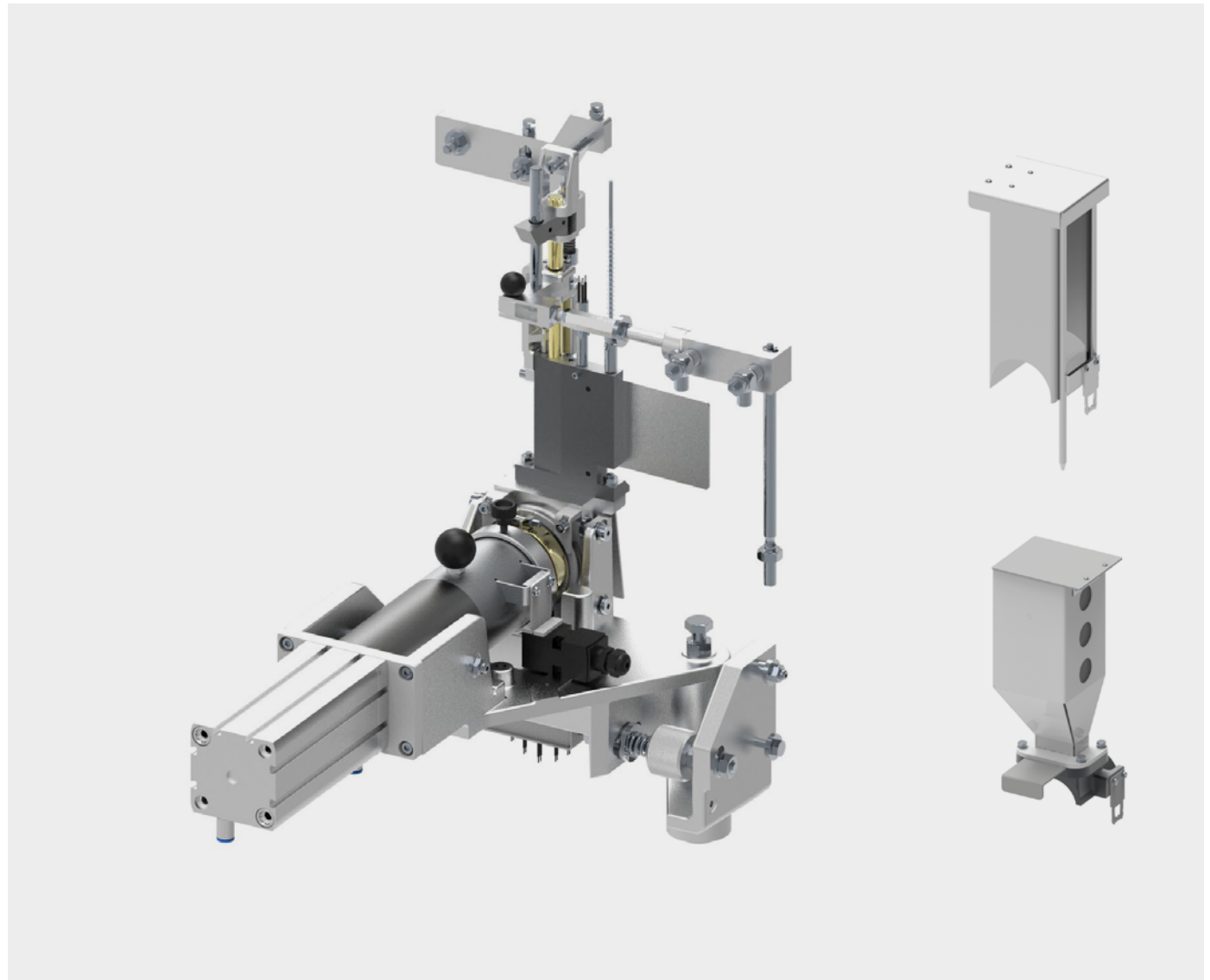
GLU JET GLUE APPLICATION SYSTEM GJ301

The glue application system includes all the advantages of Glu Jet-Hybrid-Technology. For processing EVA and PUR glues in cartridges of approx. 0.3 kg or in the form of granules. As well as the processing of neutral as well as colored glue.

- **Glu Jet-Hybrid-Technology**
All advantages of the HOLZ-HER Glu Jet system
- Reloading and rinsing at the touch of a button
- Automatic glue height adjustment via tactile nozzle
- Incl. pressure regulator, for regulating the cartridge contact pressure
- Low maintenance

Available for Glu Jet 301:

- Cartridge chamber for 4 cartridges (approx. 1.4 kg)
- Granulate chute for approx. 1.5 kg granulate for preloading larger quantities of adhesive



PRESSURE UNIT DW201

Pressure unit pneumatic

High quality 3-roller printing unit for clean and strong pressing of the edge. First roller is motor-driven, two conical holding pressure rollers ensure even edge pressure and produce a clean result. The printing unit operates pneumatically and is insert-controlled.

- Precise and quickly adjustable
- First roller driven with pneumatic immersion control
- Two conical pressure rollers for optimum joint sealing



TRIMMING UNIT KA501

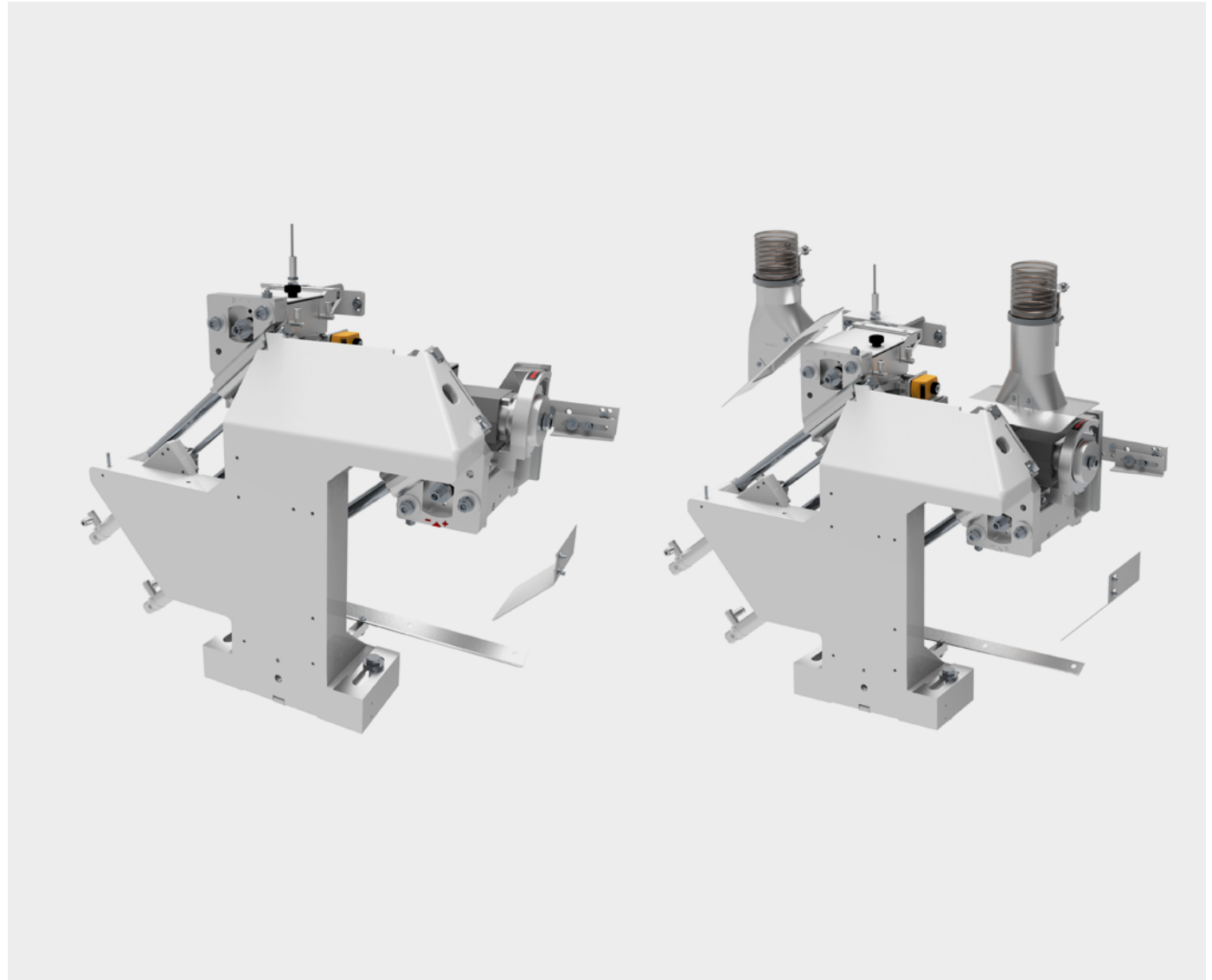
Perfect results

Precise trimming of the edge protrusions. For straight or chamfer capping on thin edges. Pneumatic swiveling to 10° as standard. High quality design with sturdy cast iron stand. The saw motors are each mounted on two guides.

- Pneumatic pivot to 10° – for thin edges
- Z 16 carbide replaceable tooth saw blade, Ø 110 mm
- Pneumatic adjustment
 - for roll material (3 x 65 mm cross-section)
 - and strip goods (8 x 45 mm cross-section)

Optional

- Suction hoods for the cross-cut unit

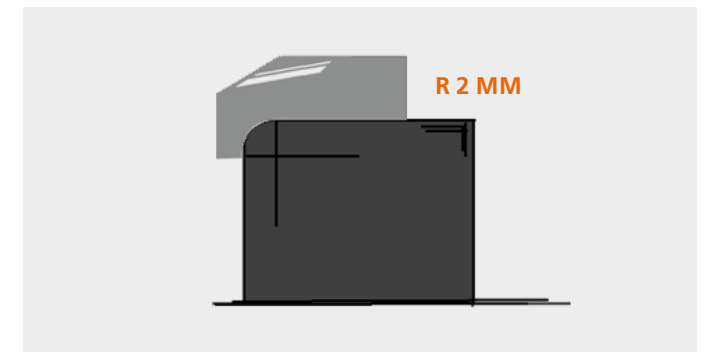
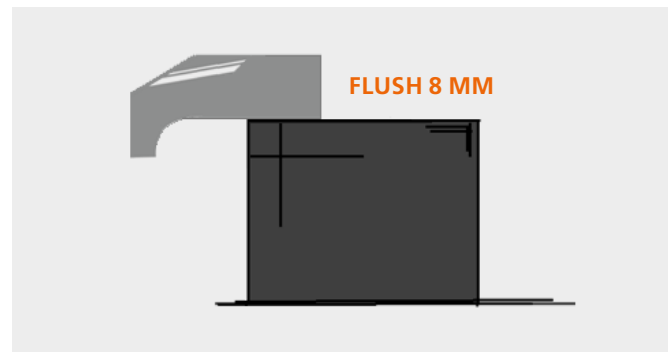
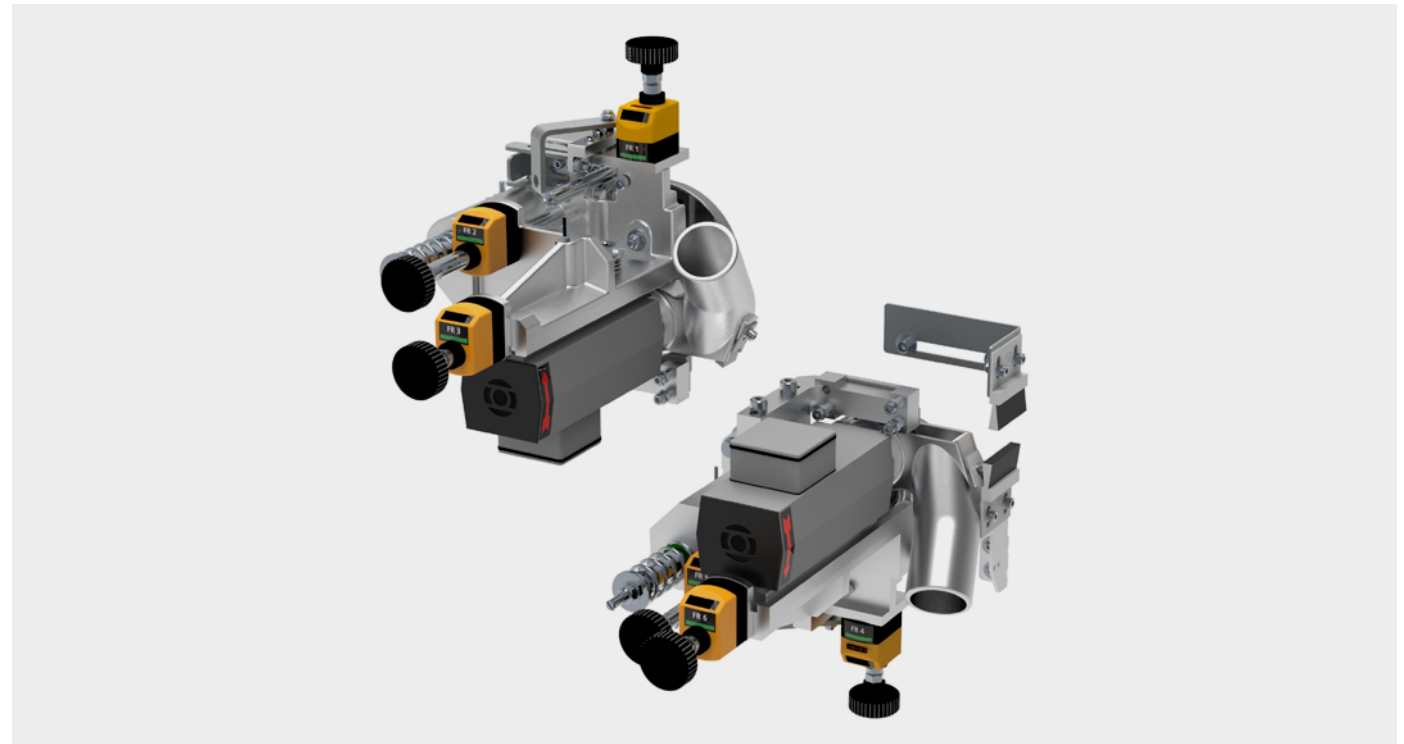


MILLING UNIT FR201

Manual adjustment

The aggregate can be adjusted with repeatable accuracy using VISE. Patented ProLock screw-in clamps make tool changes quick and easy. This means that other tool profiles can also be integrated into the machine in a very short time.

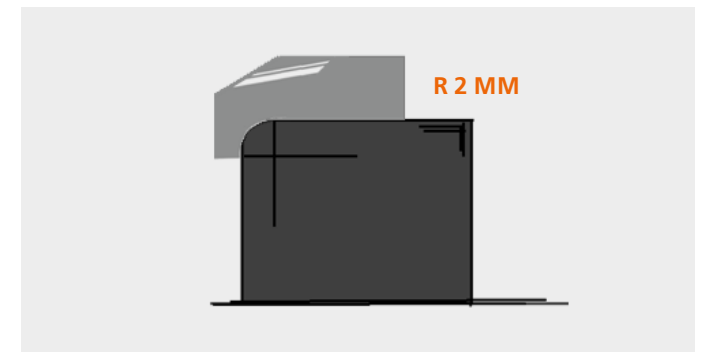
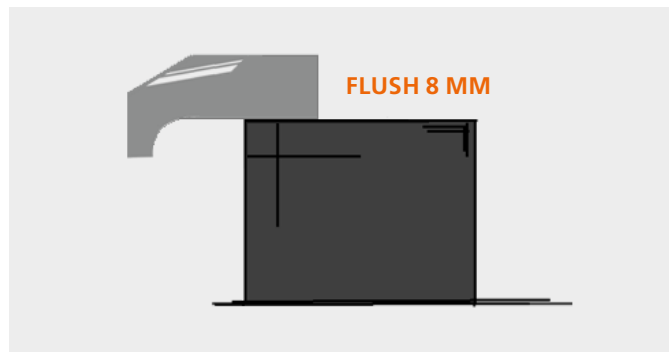
- For milling the upper and lower longitudinal edge
- Simple manual adjustment of the milling profile
- Precise SIKO totalizers
- Diamond tools radius 2 mm and flush in standard
- Other profiles selectable on request
- Integrated chip removal
- Patented ProLock screw-in clamp for quick tool change
- User-friendly changeover with VISE



MILLING UNIT FR301 PNEUMATIC

With the help of the pneumatic adjustment, the desired tool profile, radius 2 mm to flush, can be changed at the push of a button without having to open the protective hood. Other profiles, for example a 45° chamfer, or even other radii can be easily, quickly and uncomplicatedly implemented via a tool change using the patented ProLock clamping system.

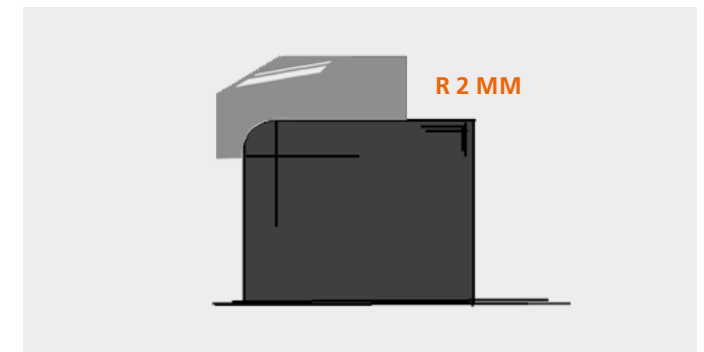
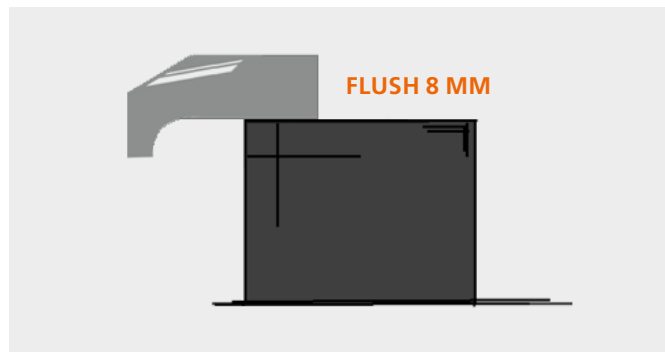
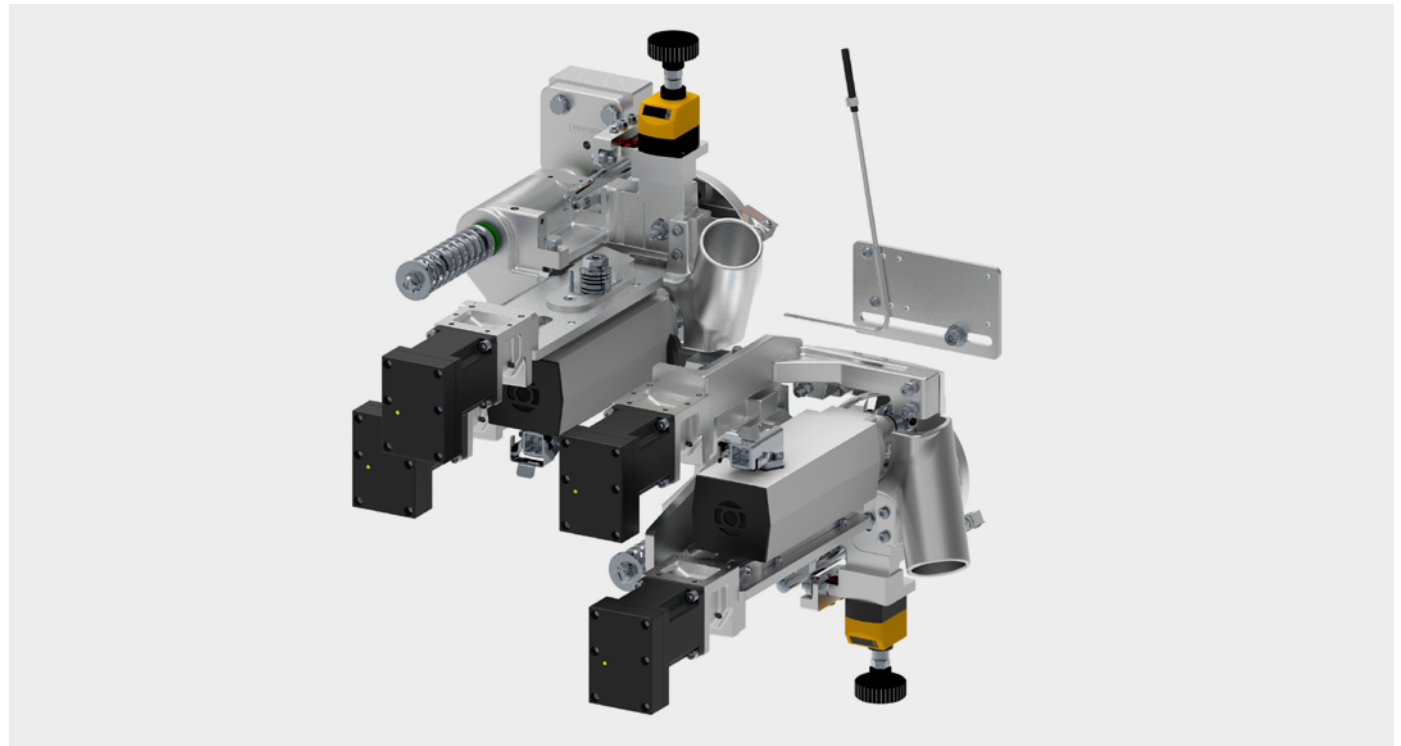
- Pneumatic adjustment of the milling profile
- For milling the top and bottom longitudinal edge (top and bottom controlled together)
- Diamond tools radius 2 mm and flush in standard
- Other profiles selectable on request
- Precise SIKO totalizers
- Integrated chip removal
- Patented ProLock screw-in clamp for quick tool change
- User-friendly changeover with VISE



MILLING UNIT FR301 MOT4

The unit has 4 NC servo motors that are moved to position with repeatable accuracy and precision. The positioning of the horizontal tracer shoes as well as the milling motors in axial direction is completely motorized. Multi-stage diamond tools ensure highly flexible machining. Setup times are thus greatly minimized.

- For milling the upper and lower longitudinal edge
- Motorized adjustment of the touch shoes horizontally
- Motorized adjustment of the milling motors in horizontal direction
- Incl. Pneumatic adjustment of the milling profile (top and bottom controlled separately)
- 2 step diamond tools radius 2 mm and flush in standard
- Other profiles selectable on request
- With integrated chip removal
- Standard blowing nozzles in front of the sensing rollers
- Patented ProLock screw-in clamp for quick tool change
- User-friendly changeover with VISE



CORNER COPYING UNIT FF201

The corner copying unit processes the vertical edges with the adjacent corners. An integrated chip removal system and diamond-tipped tools ensure a long service life and the best milling quality.

- Corner copying function up to 3 mm edge thickness
- Including diamond-tipped milling tool
Ø 60 mm, Z3 with radius 2 mm
- Working height 60 mm

Optional

SHELF PROGRAM

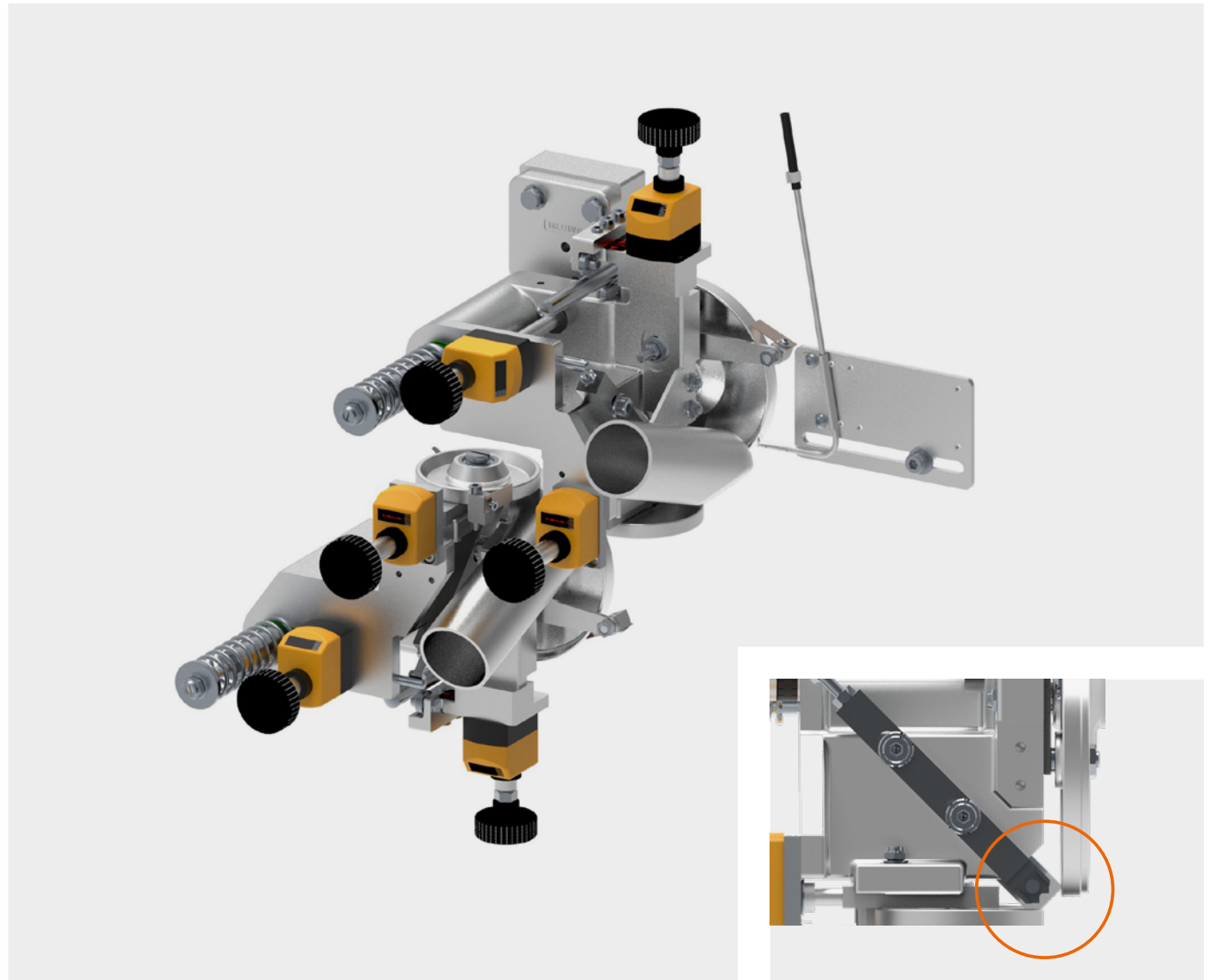
For rounded end faces on shelves



SCRAPER UNIT ZK301

For perfect smoothing of radiuses and chamfer-son plastic edging. Easy changeover using VISE as well as precise SIKO counters.

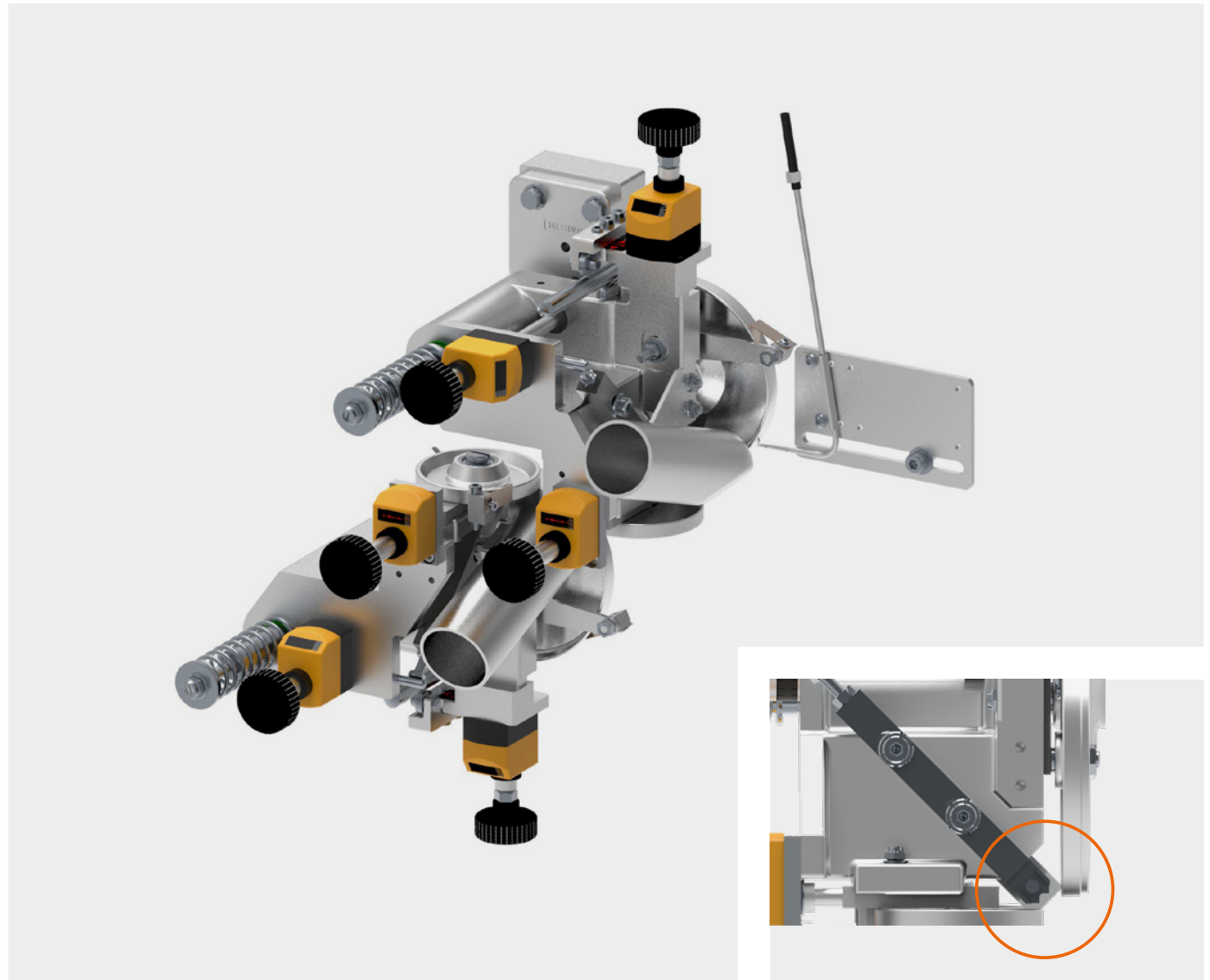
- Two digital counters for horizontal sensing rolls
- Drawing blade carrier with carbide inserts
- Sensing rollers with chip scraper
- Optimized tool geometry to avoid white fracture on plastic edges
- Workpiece thickness min. 12 mm to max. 60 mm



SCRAPER UNIT ZK301 PNEUMATIC

For perfect smoothing of radiuses and chamfers on plastic edging. Easy changeover using VISE as well as precise SIKO counters. The scraper unit can be moved away separately at the top and bottom pneumatically at the push of a button.

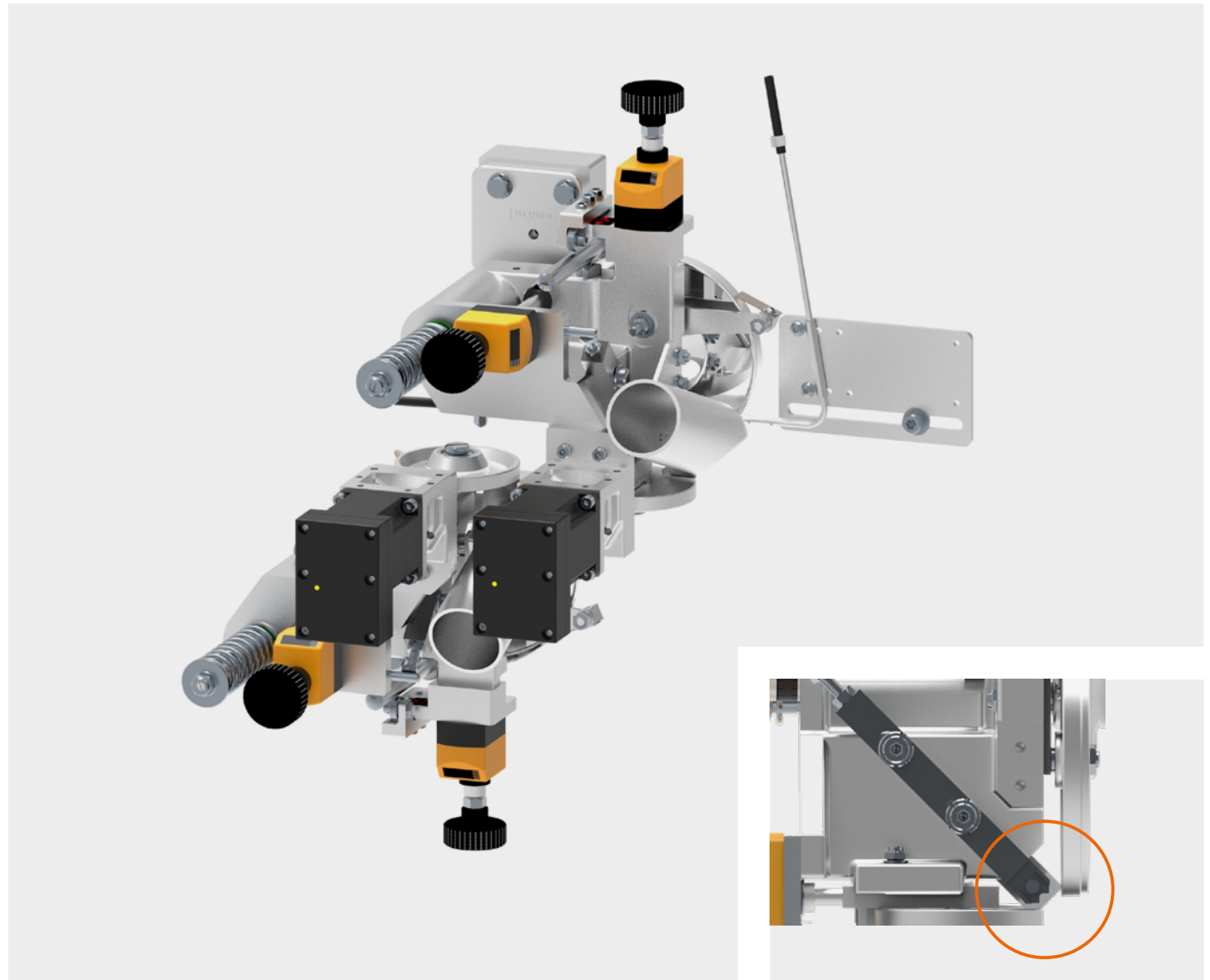
- Incl. pneumatic height adjustment (top and bottom separately)
- Two digital counters for horizontal sensing rolls
- Drawing blade carrier with carbide inserts
- Sensing rollers with chip scraper
- Optimized tool geometry to avoid white fracture on plastic edges
- Workpiece thickness min. 12 mm to max. 60 mm



SCRAPER UNIT ZK301 MOT2

For perfect smoothing of radiuses and chamfers on plastic edging. The horizontal touch rollers can be adjusted motorized via the display. Easy change-over using VISE as well as precise SIKO counters. The scraper unit can be moved away separately at the top and bottom pneumatically at the push of a button.

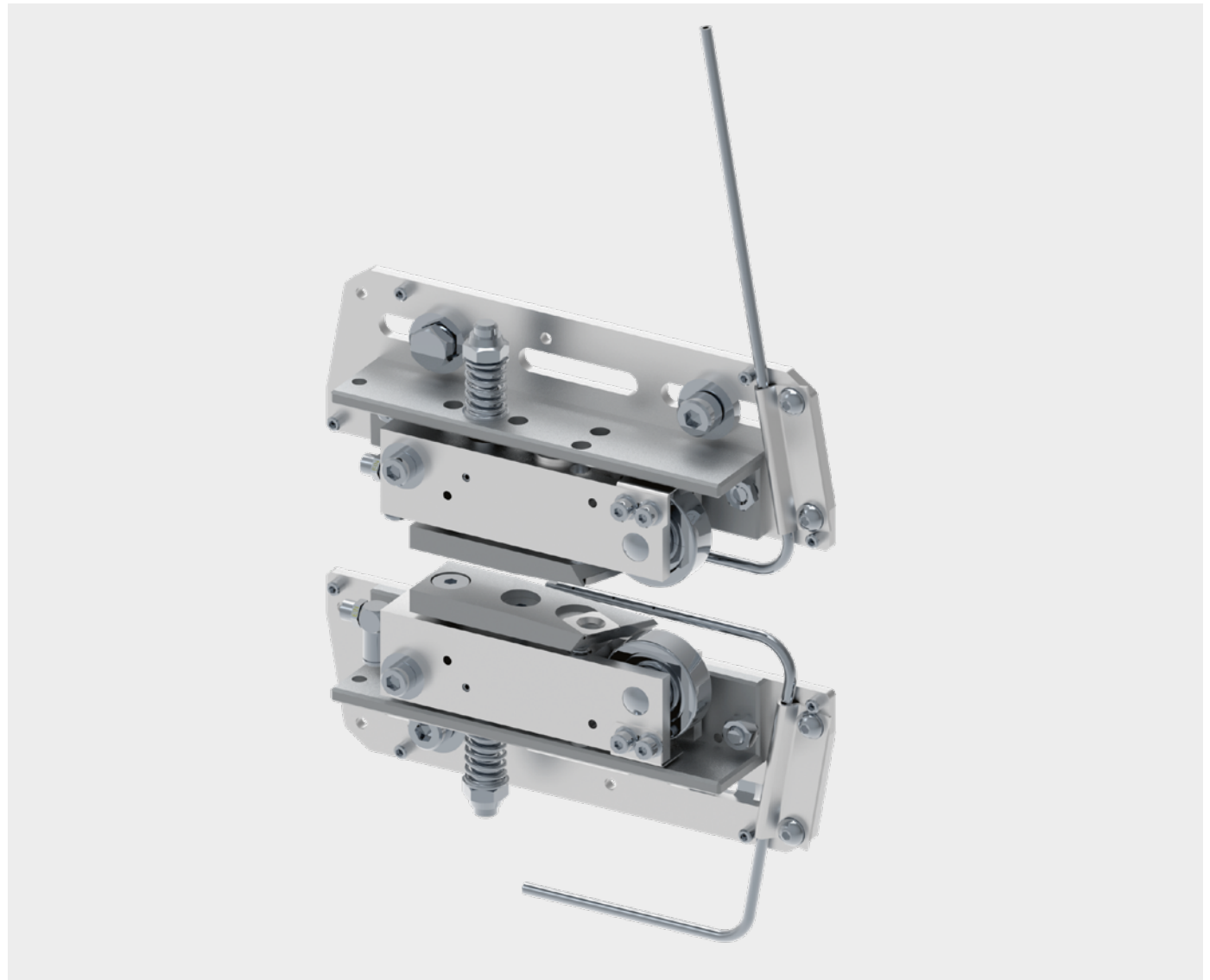
- Motorized adjustment of the horizontal sensing rollers
- Incl. track point controlled blowing nozzles in front of the sensing rollers
- Incl. pneumatic infeed (top and bottom separated)
- Drawing blade carrier with carbide inserts
- Sensing rollers with chip scraper
- Optimized tool geometry to avoid discolouration on plastic edges
- Workpiece thickness min. 10 mm to max. 60 mm



SURFACE SCRAPE FK702

Clean post-processing of surfaces along the entire length of the panel. The four reversible carbide blades ensure a permanently clean surface result. The two surface scraper blades are separately insert-controlled and can be precisely adjusted. There is no need for tedious reworking and removal of glue residues.

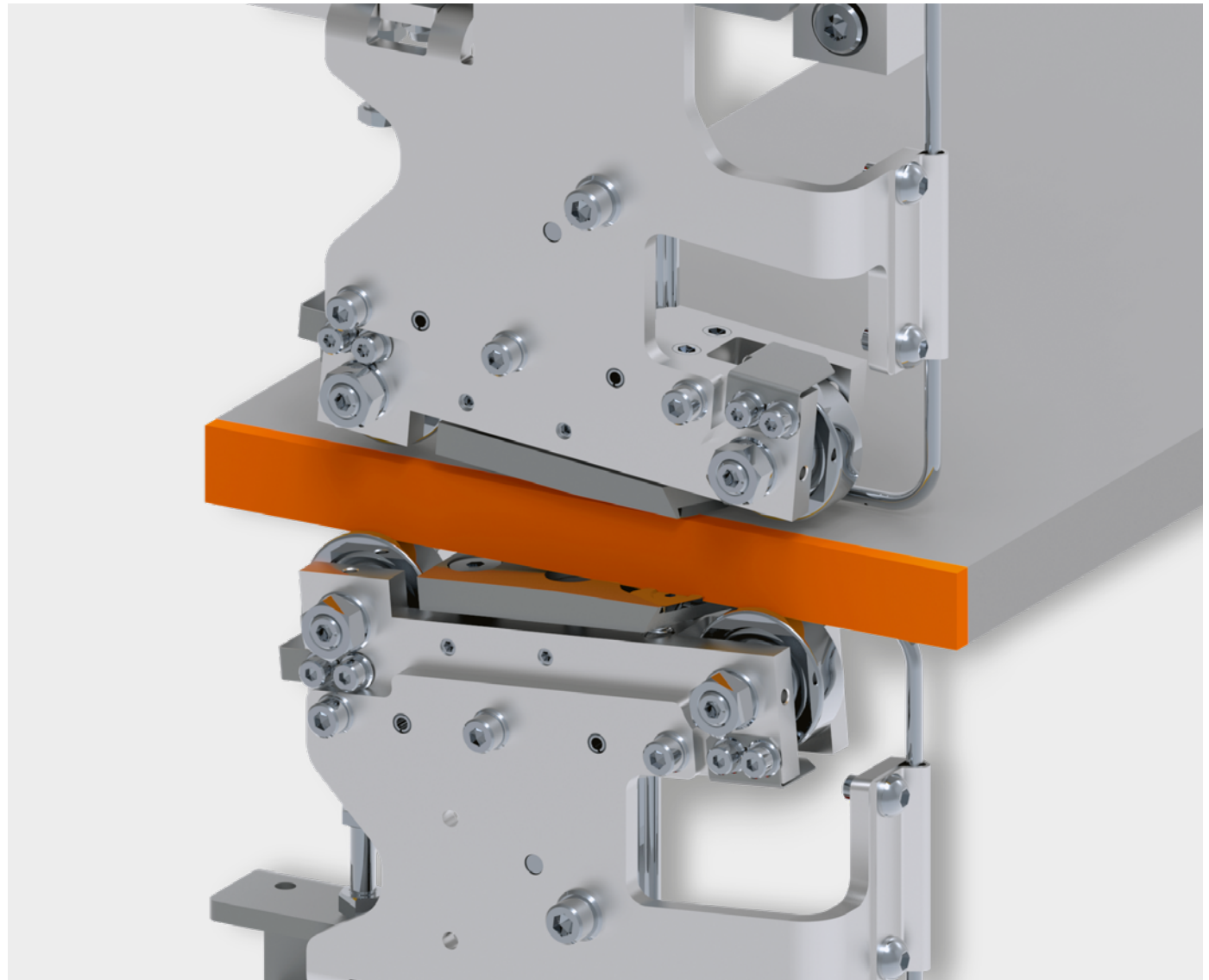
- Application-controlled, for example in solid wood applications
- Blowing nozzles and extraction included



SURFACE SCRAPER FK701

Pre- and post-tracing ensure a clean finish even at high feed rates. The four reversible carbide blades ensure a permanently clean surface result. The two surface scraper blades are separately insert-controlled and can be precisely adjusted. There is no need for manual and tedious reworking at the bench. Both units can be automatically deselected for special applications such as solid wood processing.

- Pre- and post-tracing
- Application-controlled, for example in solid wood applications
- Pneumatic lifting (stroke 20 mm)
- Blowing nozzles and extraction included



BUFFING UNIT SW501

Polishes the edge for a clean, glossy finish.

- Textile buffing discs with ideal rotation speed
- Adjustable contact pressure
- Recommended in combination with the spraying device (separating and cleaning agent)



SPRAYING DEVICE

In the inlet area, a separating and cleaning agent is precisely applied via special spray nozzles. This prevents any glue or dirt residues from sticking. These glue and dirt residues are safely removed via the spraying device in the discharge area (cleaning agent) with the aid of the buffing unit.

LUBRICANT GM201

After the printing unit for wetting the edge with lubricant, recommended for processing high-gloss edges

RELEASE AGENT TR201

Release and cleaning agent in the inlet and outlet area prevents dirt and glue from adhering to the plate

